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(54) **DEVICE AND METHOD FOR DECREASING OXYGEN CONSUMPTION OF A PERSON DURING STEADY WALKING BY USE OF A LOAD-CARRYING EXOSKELETON**

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Publication Classification

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(57) **ABSTRACT**

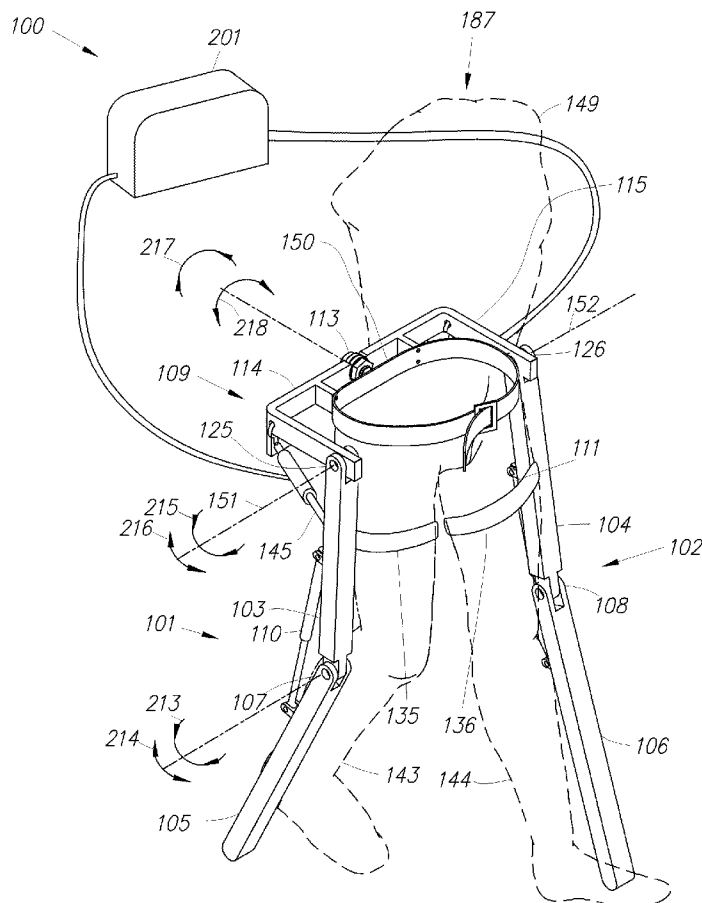
A lower extremity exoskeleton includes: at least one power unit; two leg supports designed to rest on the ground; two knee joints configured to allow flexion and extension between respective shank and thigh links of the leg supports; an exoskeleton trunk rotatably connectable to the leg supports; and two hip actuators configured to create torques between the exoskeleton trunk and the leg supports. In use, the hip actuators create a torque to move the leg supports backward relative to the exoskeleton trunk during a stance phase, which pushes the exoskeleton trunk forward. A second torque may be used to move the leg supports forward relative to the exoskeleton trunk into a swing phase. Additionally, a swing torque may be generated during the swing phase to move the leg support forward relative to the exoskeleton trunk. This results in decreased oxygen consumption and heart rate of a user wearing the exoskeleton.

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(21) Appl. No.: **12/468,487**

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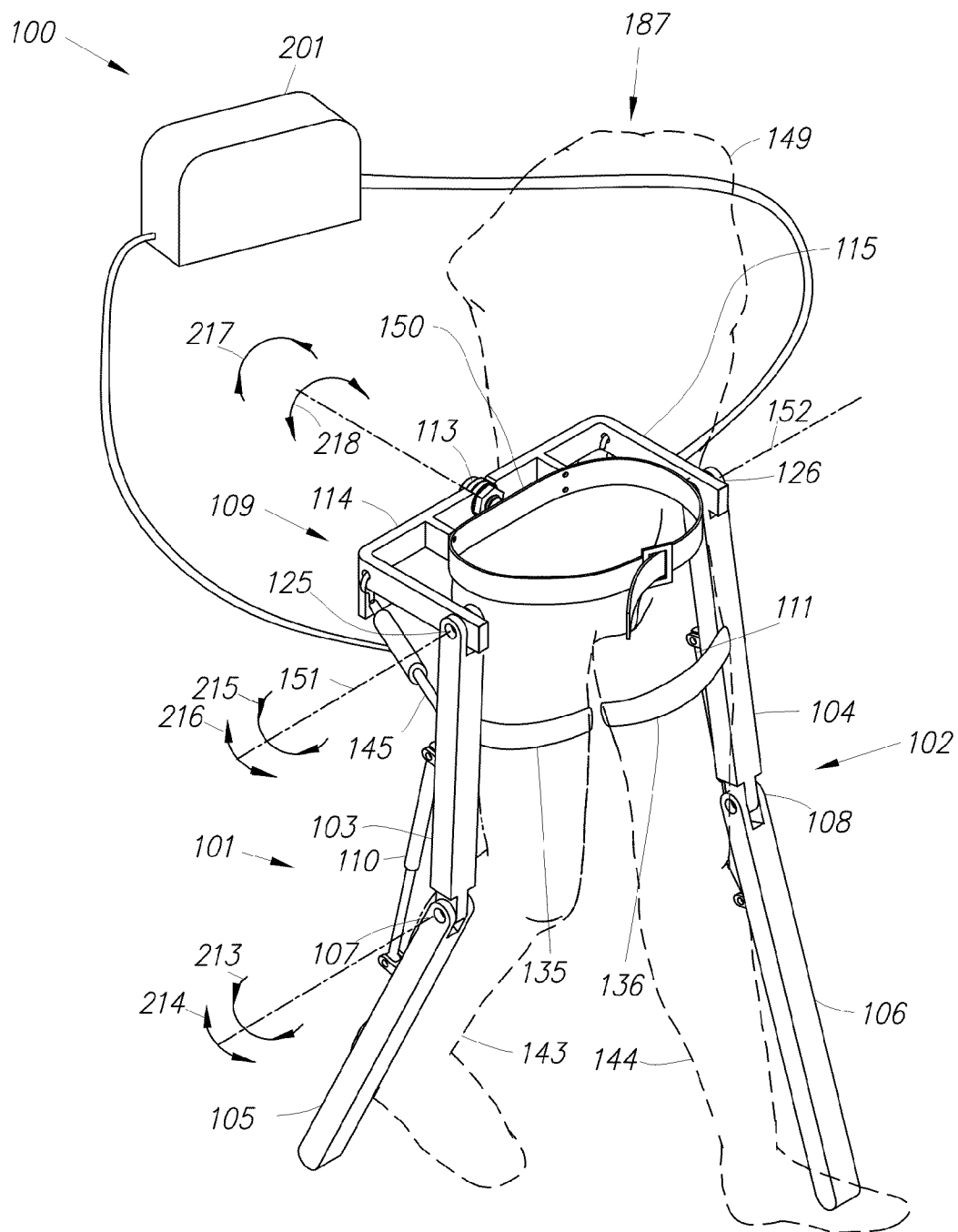


Fig. 1

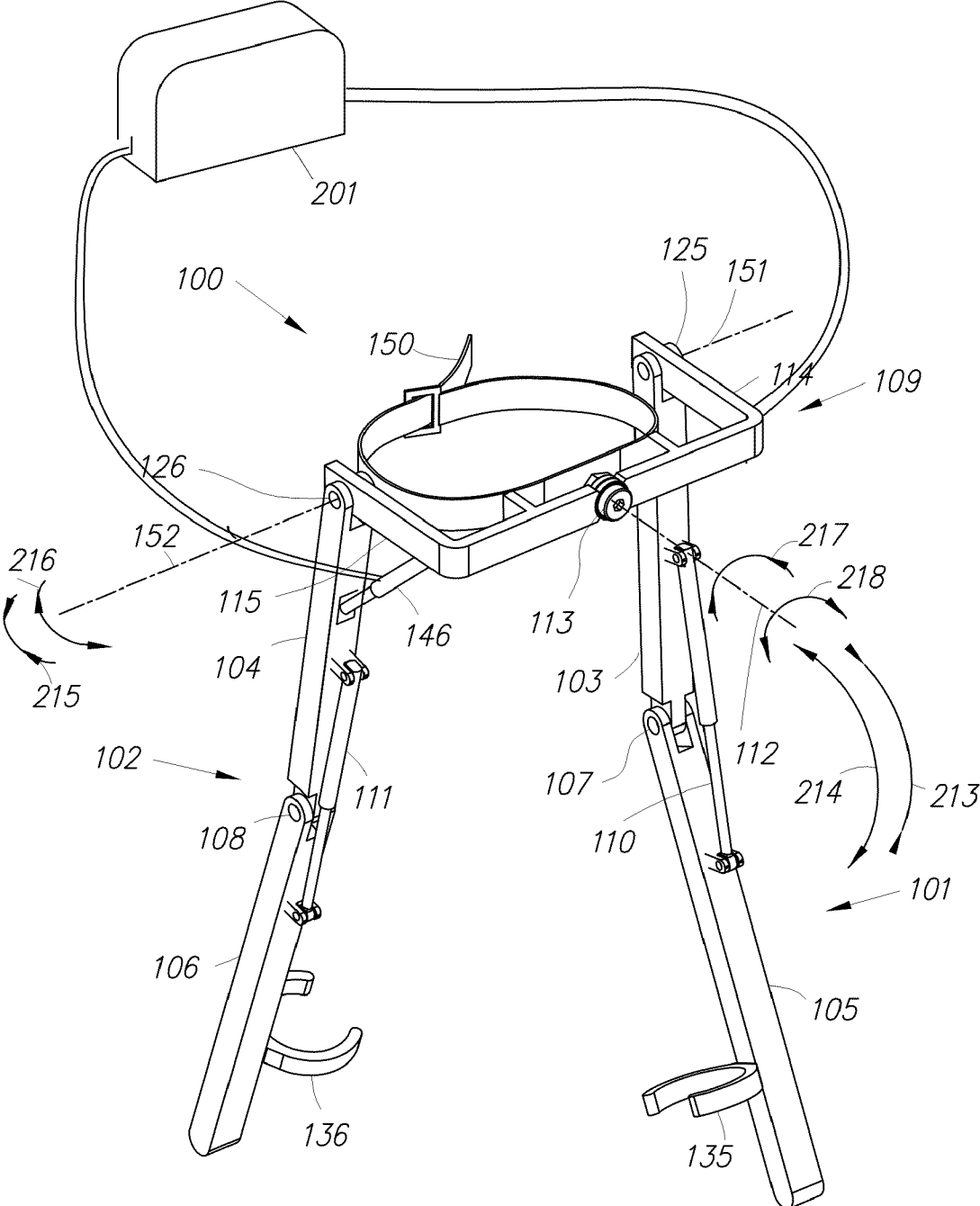


Fig. 2

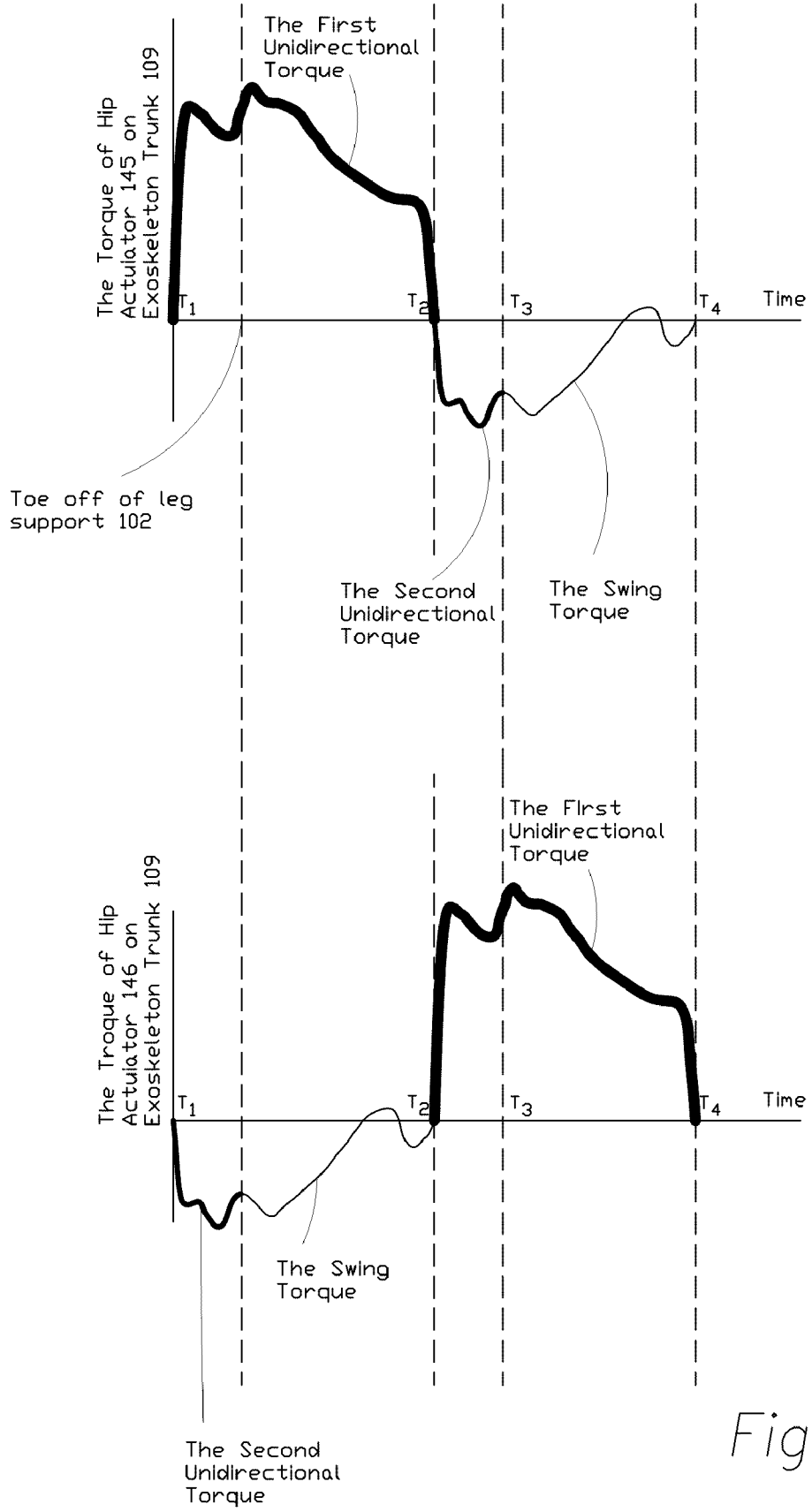


Fig. 3

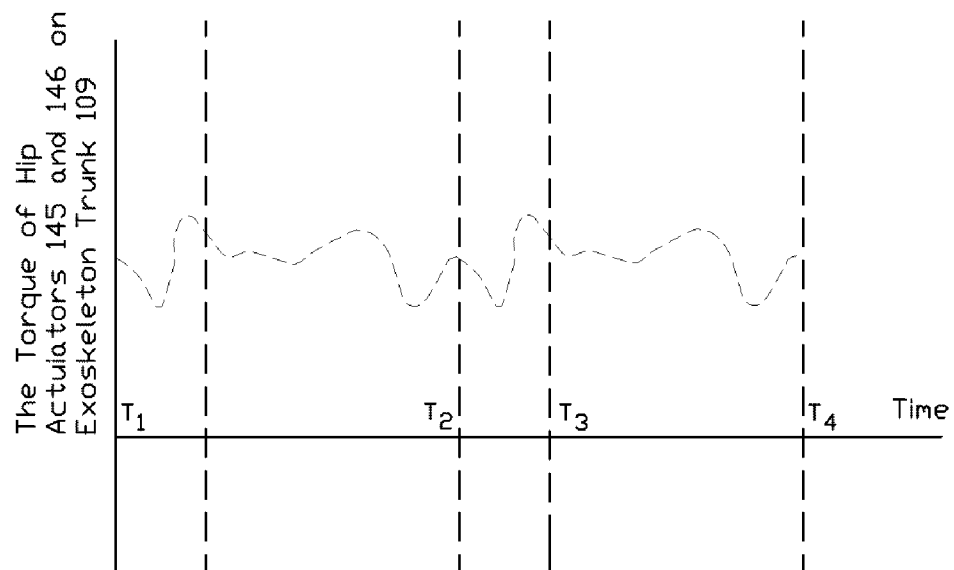


Fig. 4

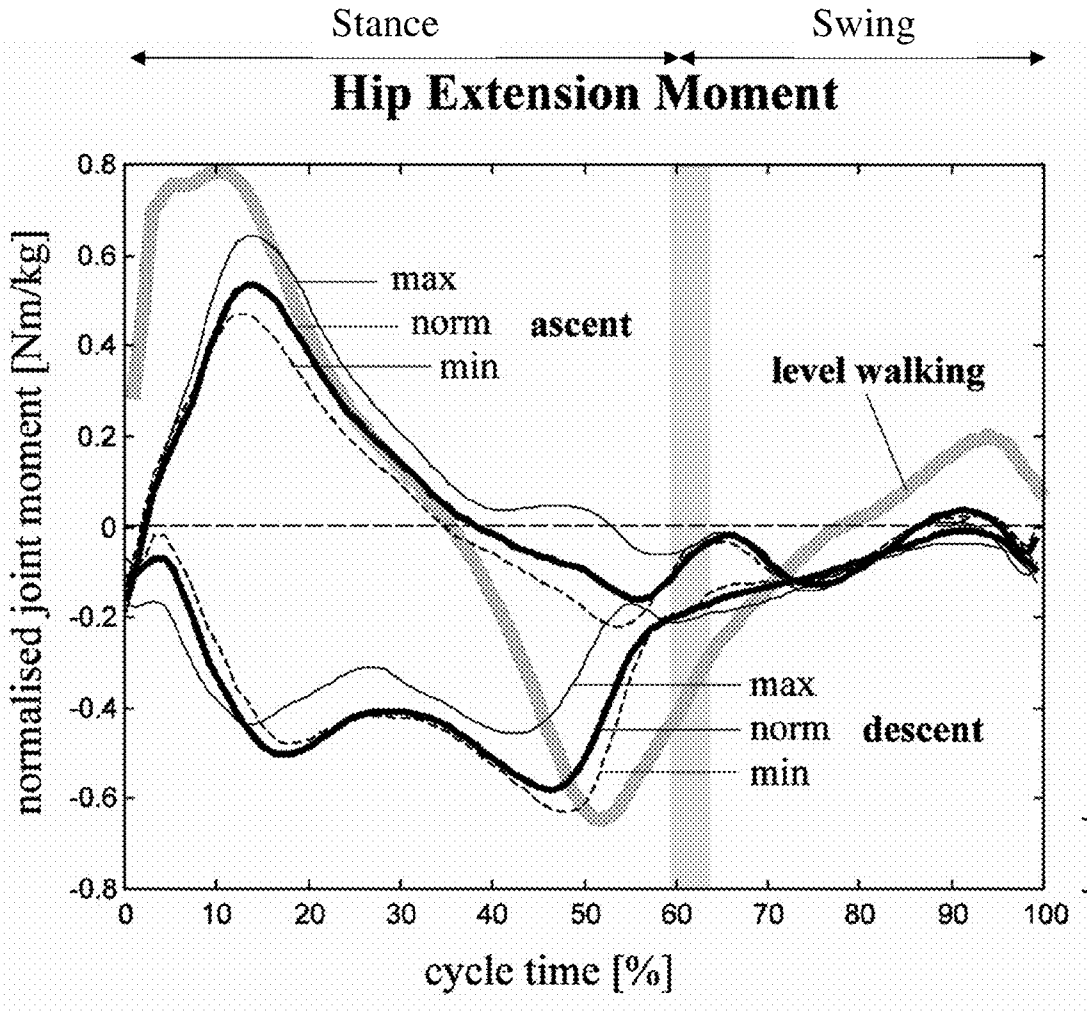


Fig. 5

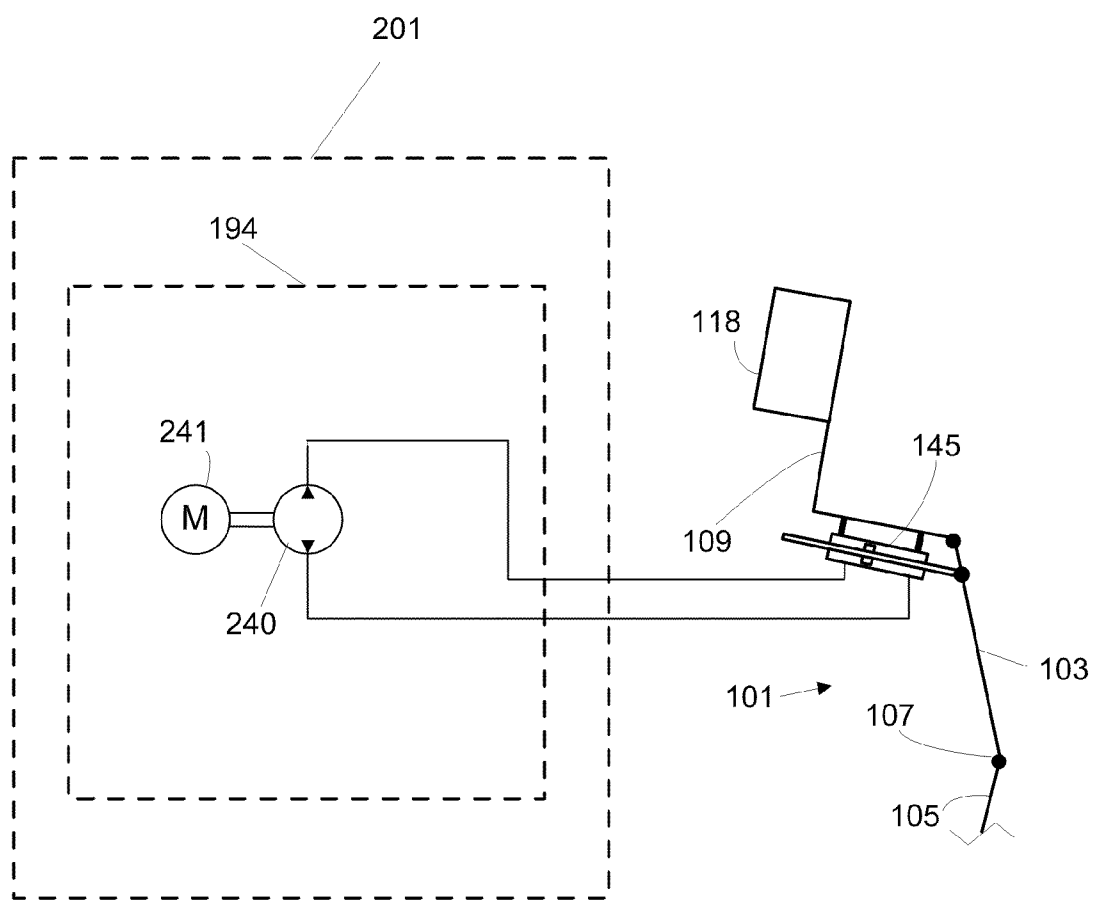


Figure 6

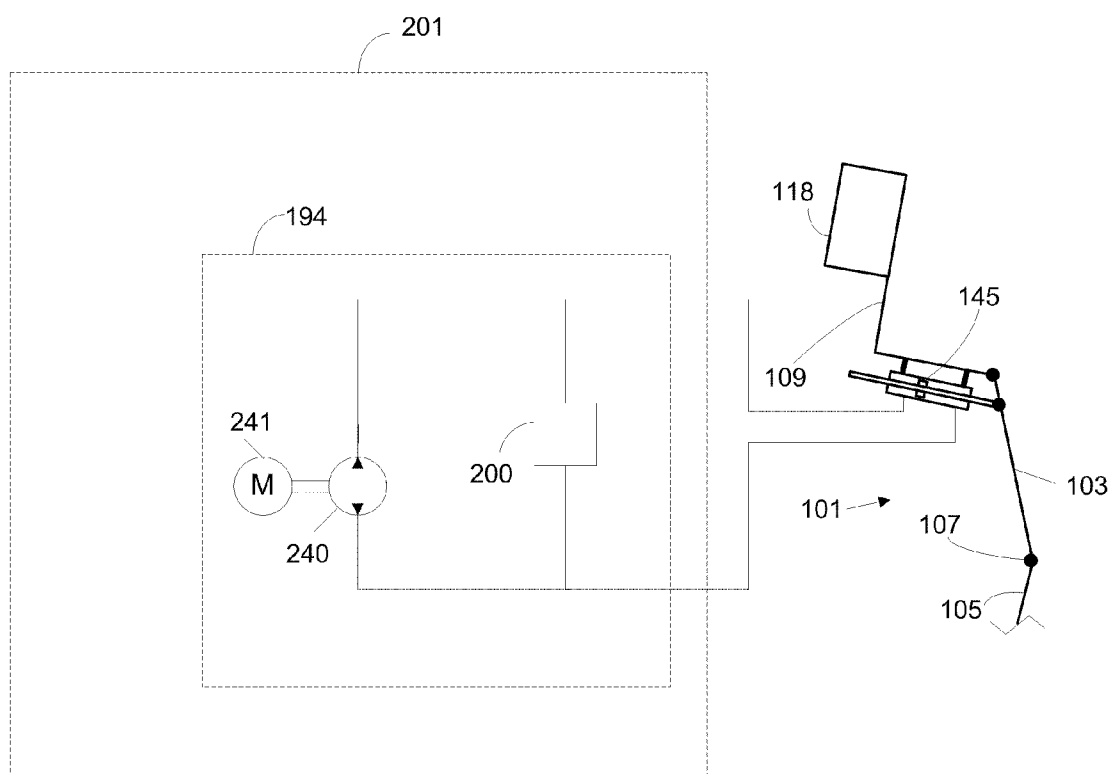


Figure 7

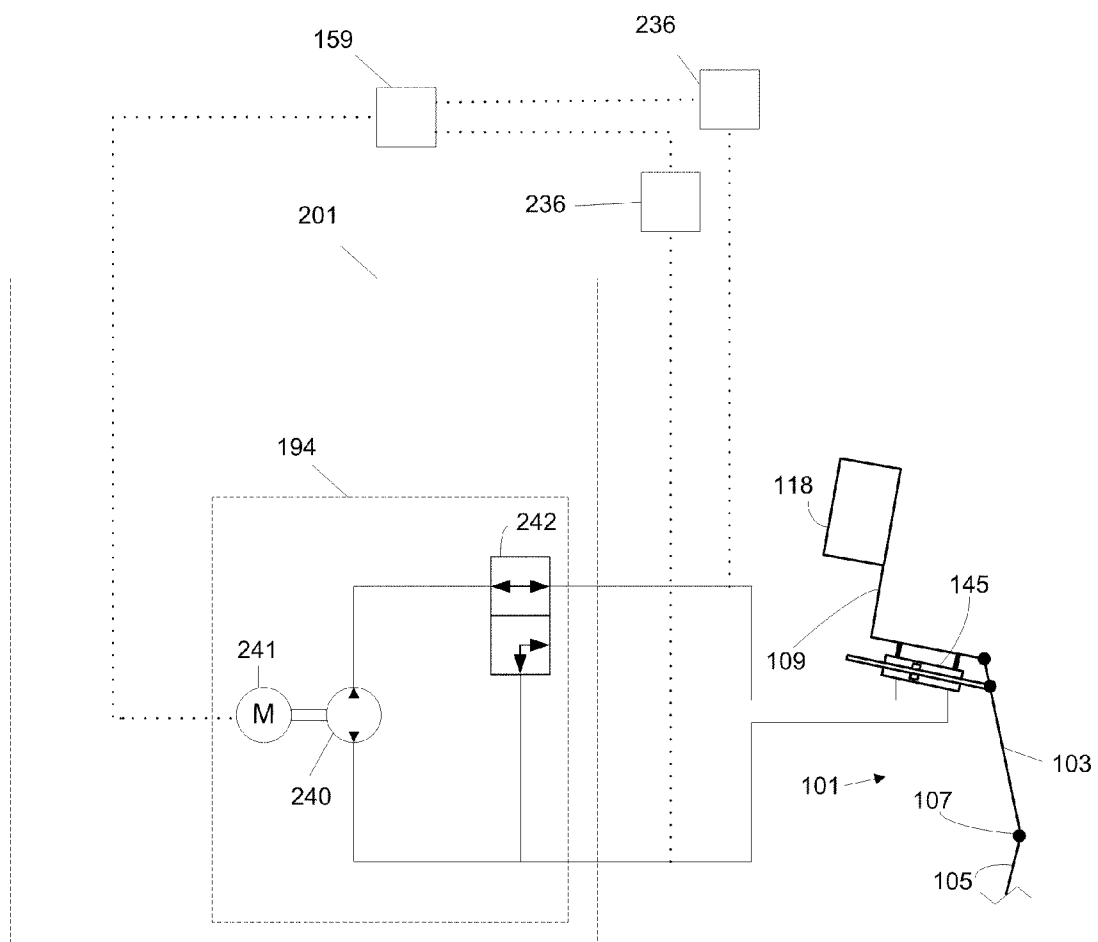


Figure 8

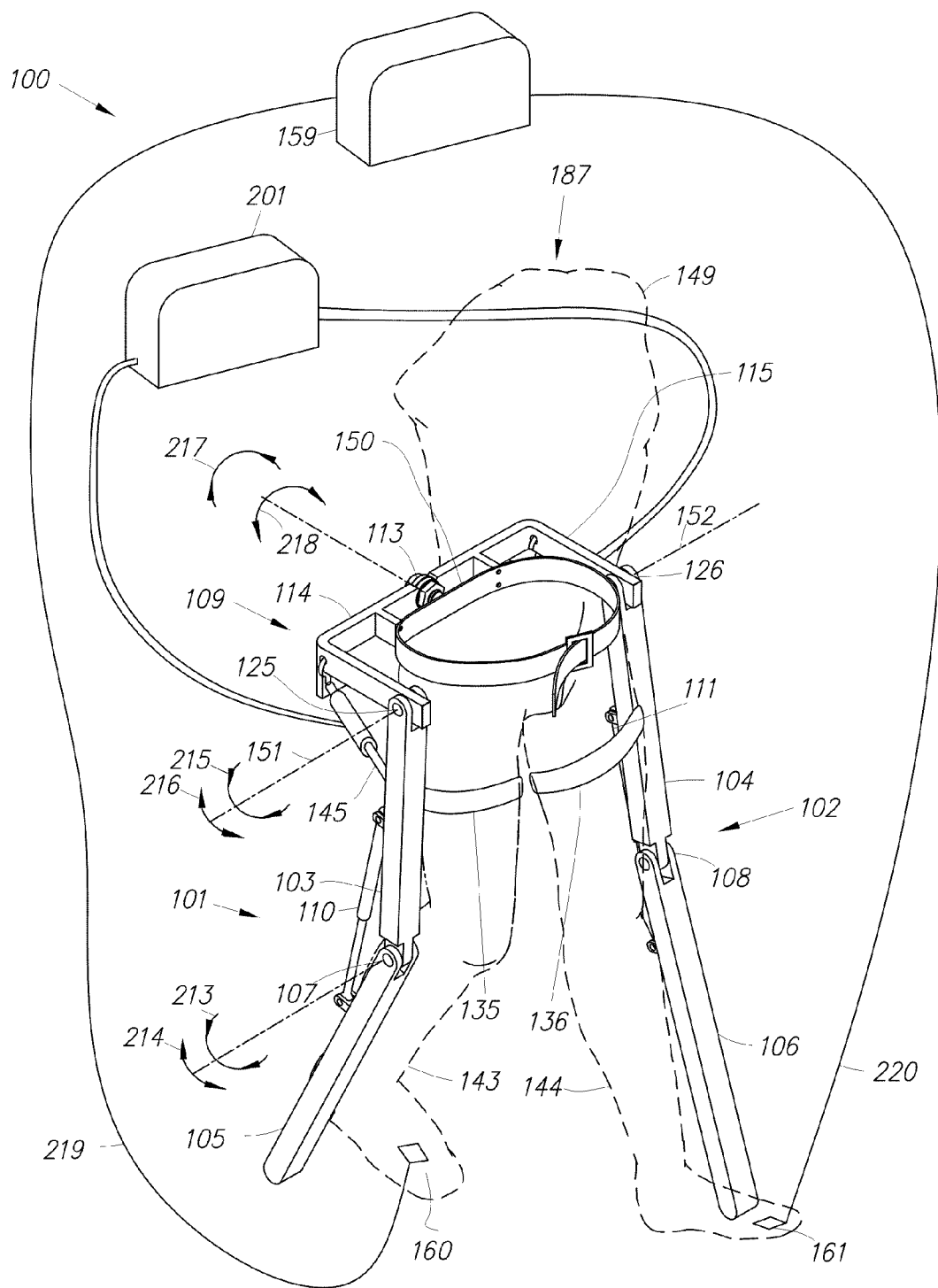


Fig. 9

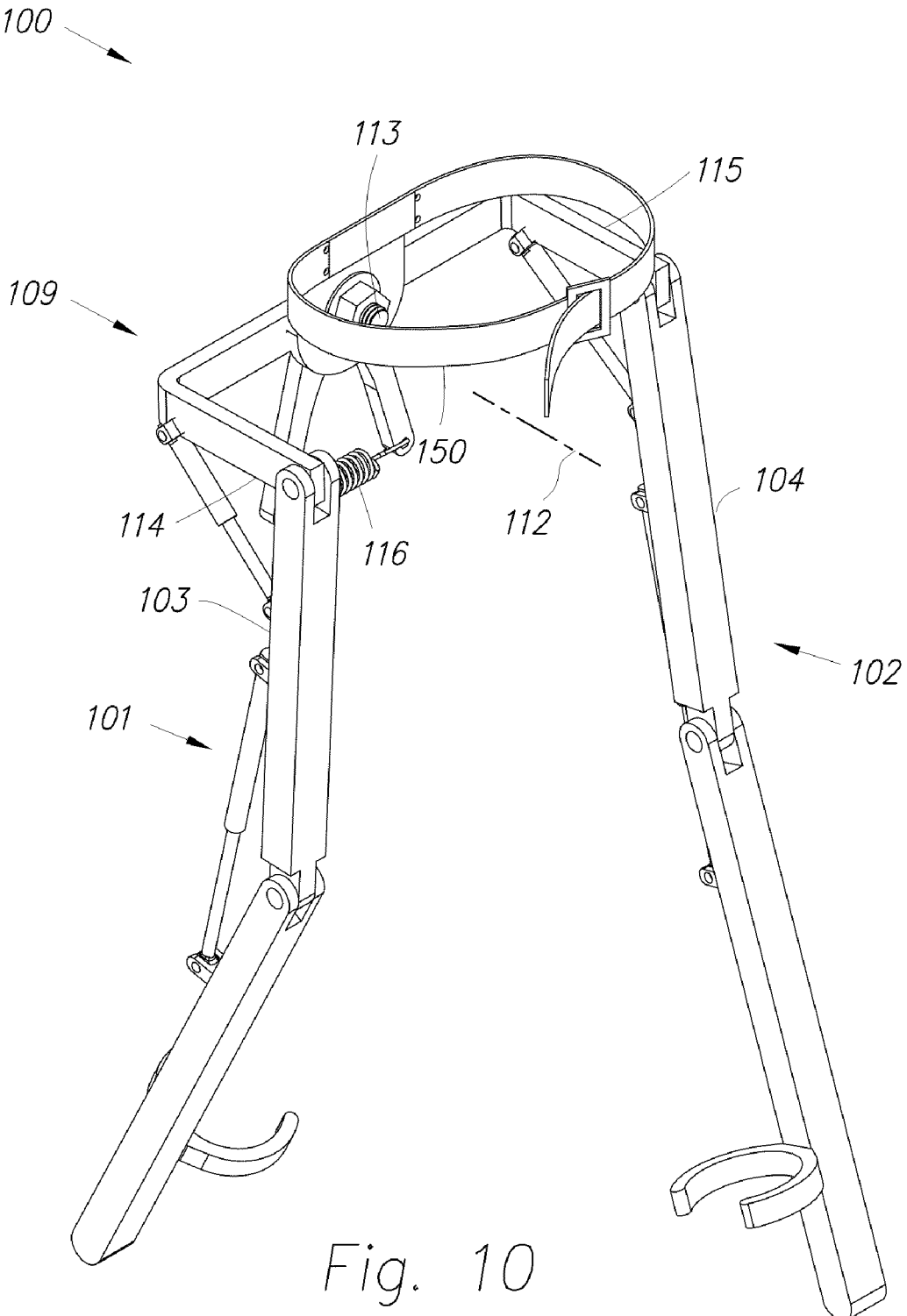


Fig. 10

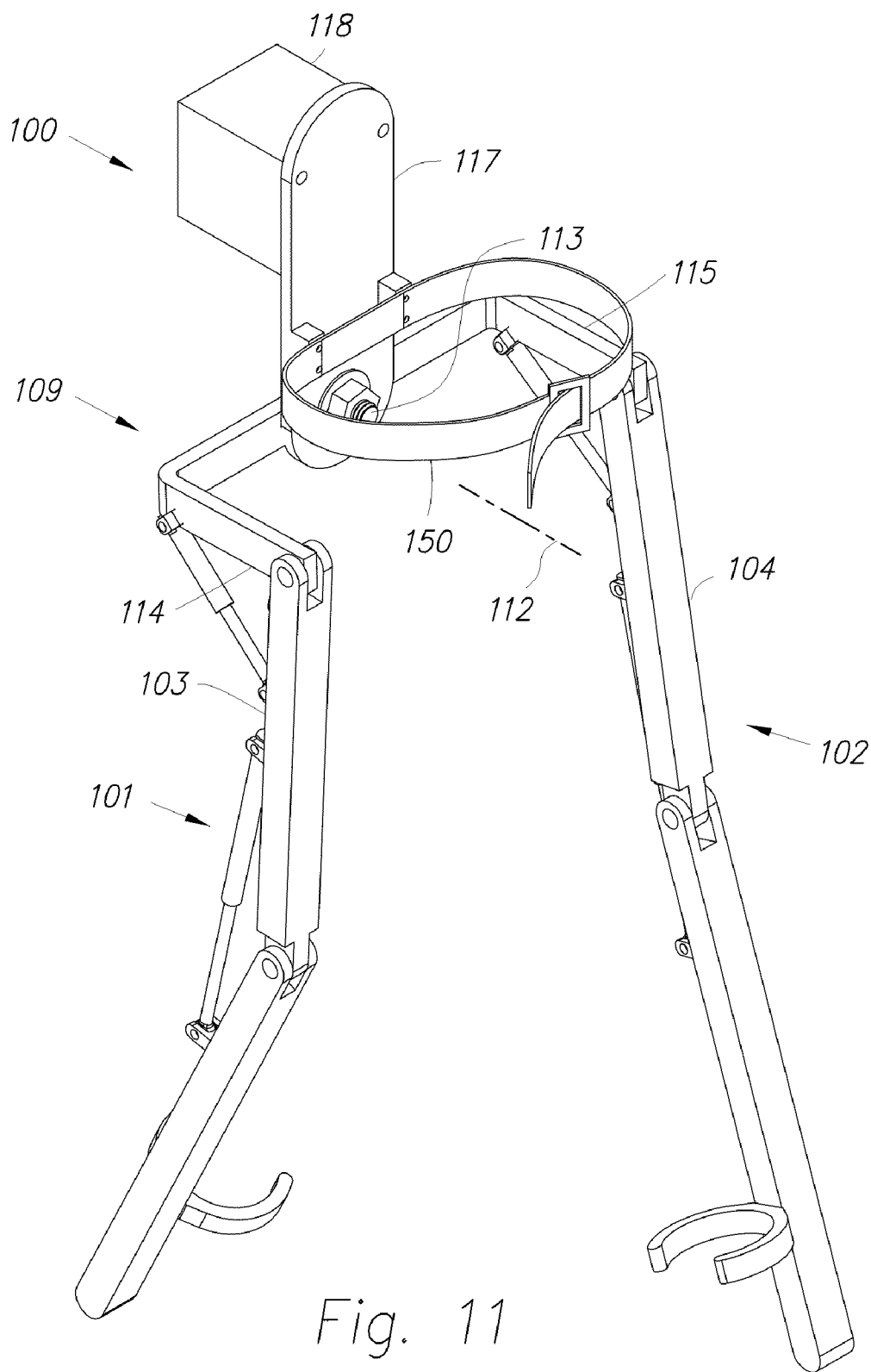
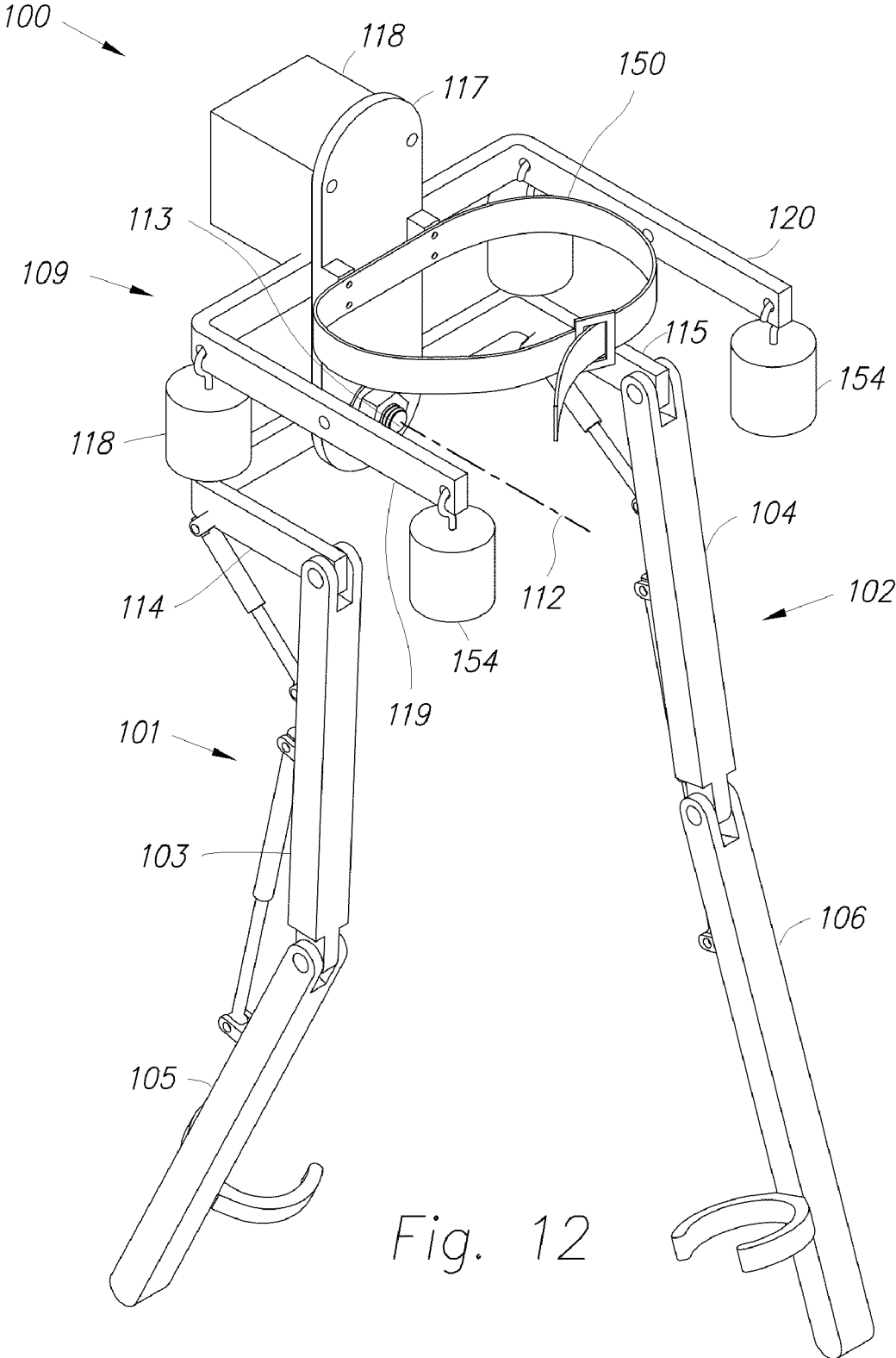


Fig. 11



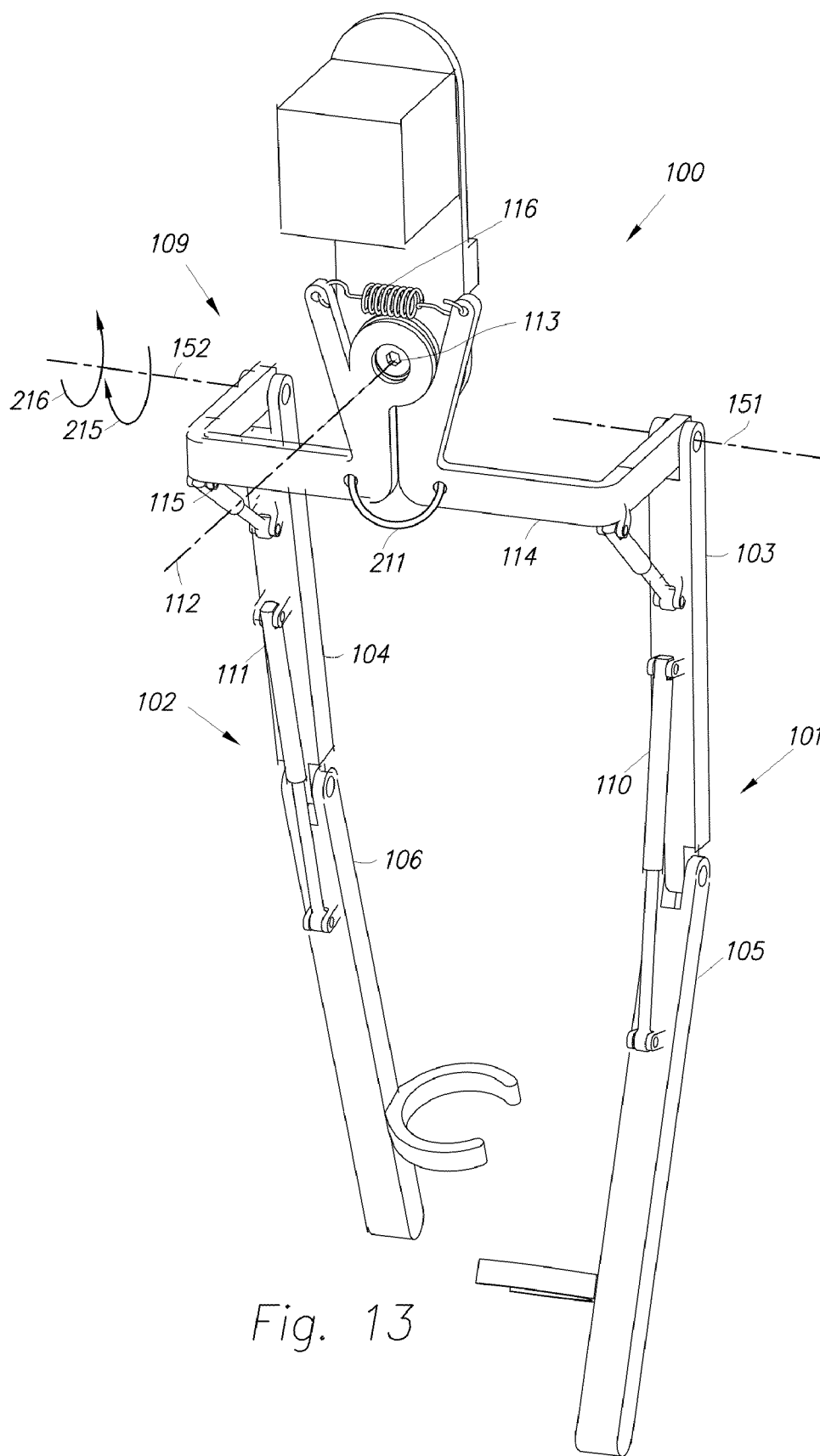


Fig. 13

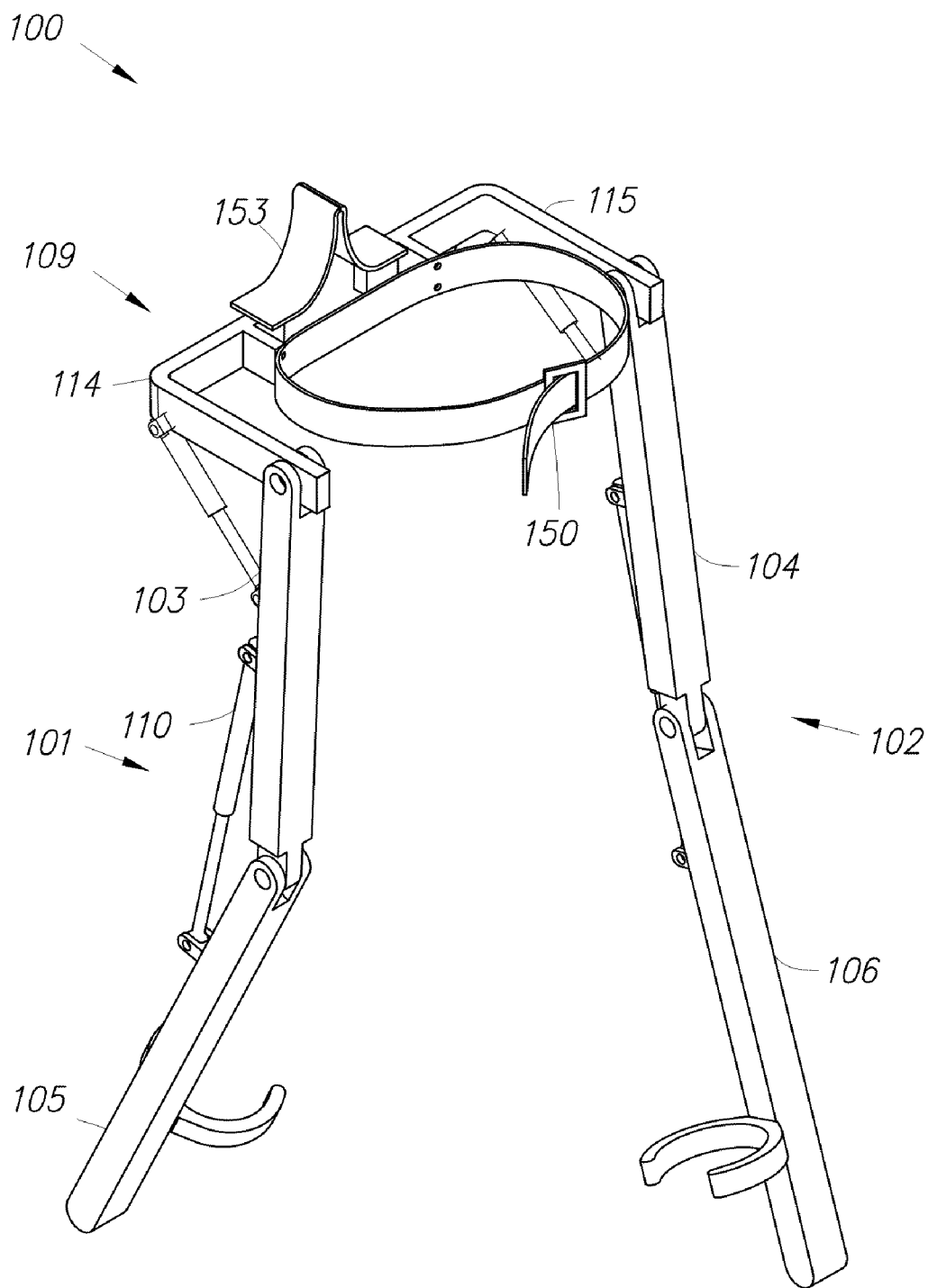
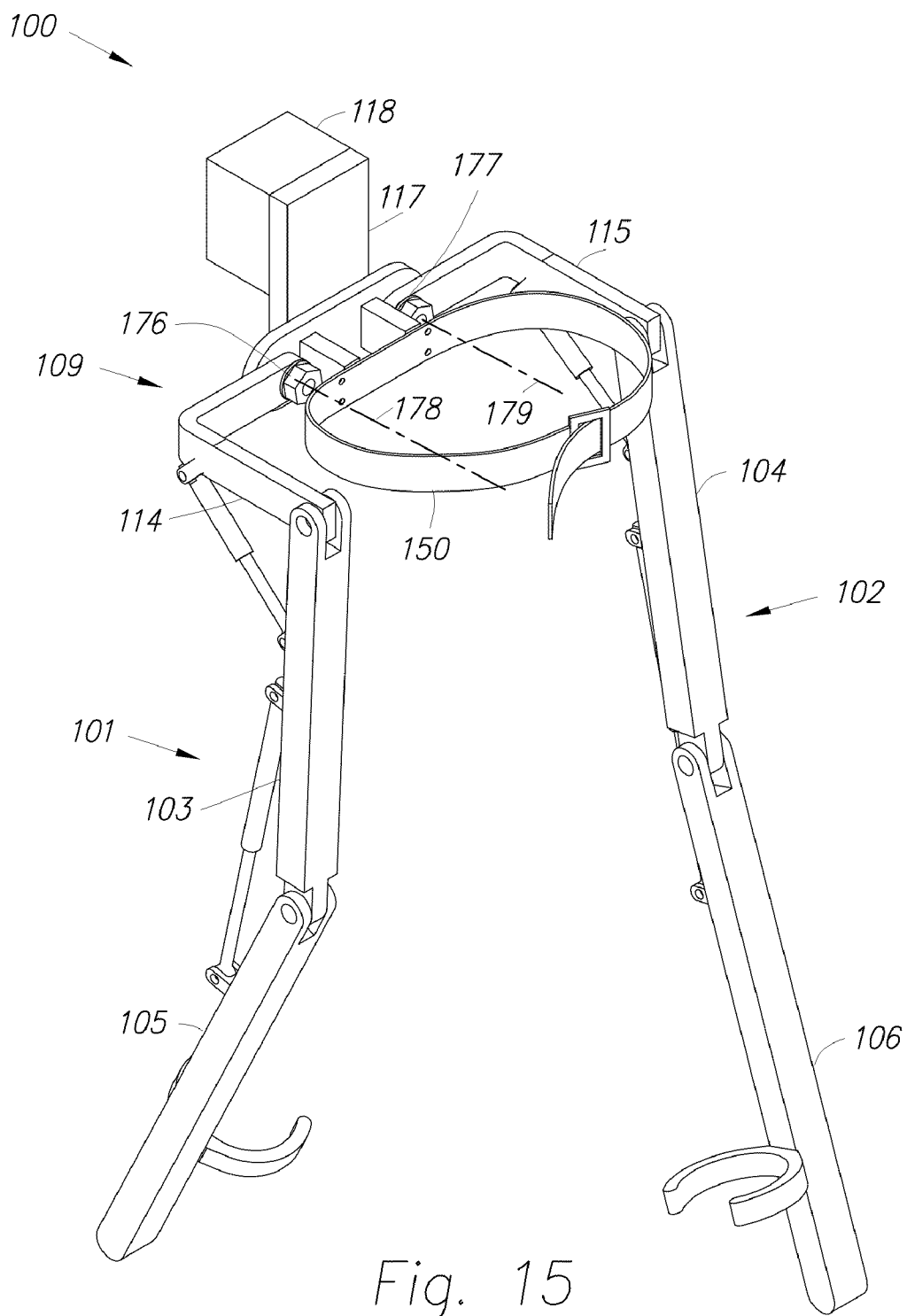


Fig. 14



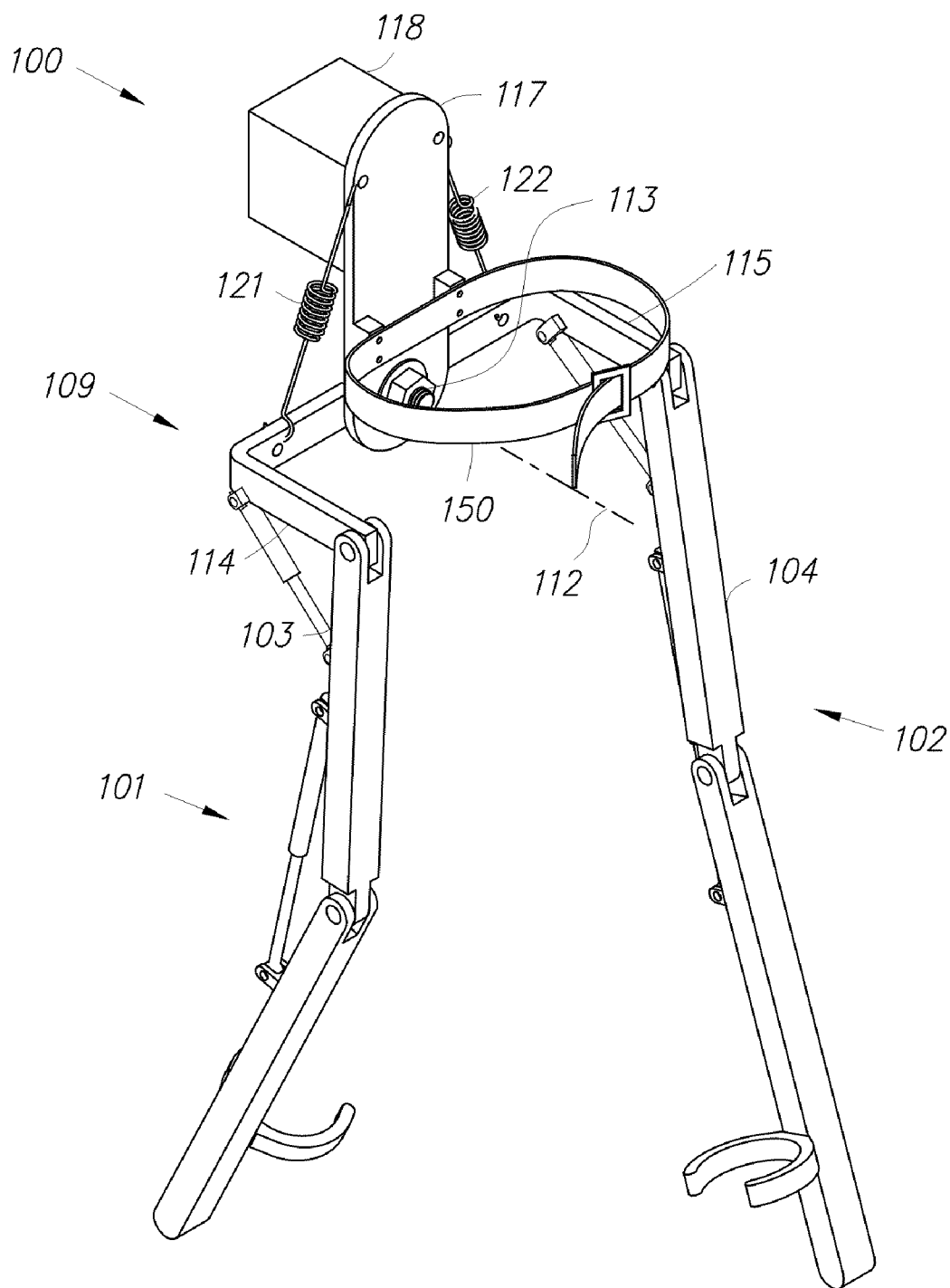


Fig. 16

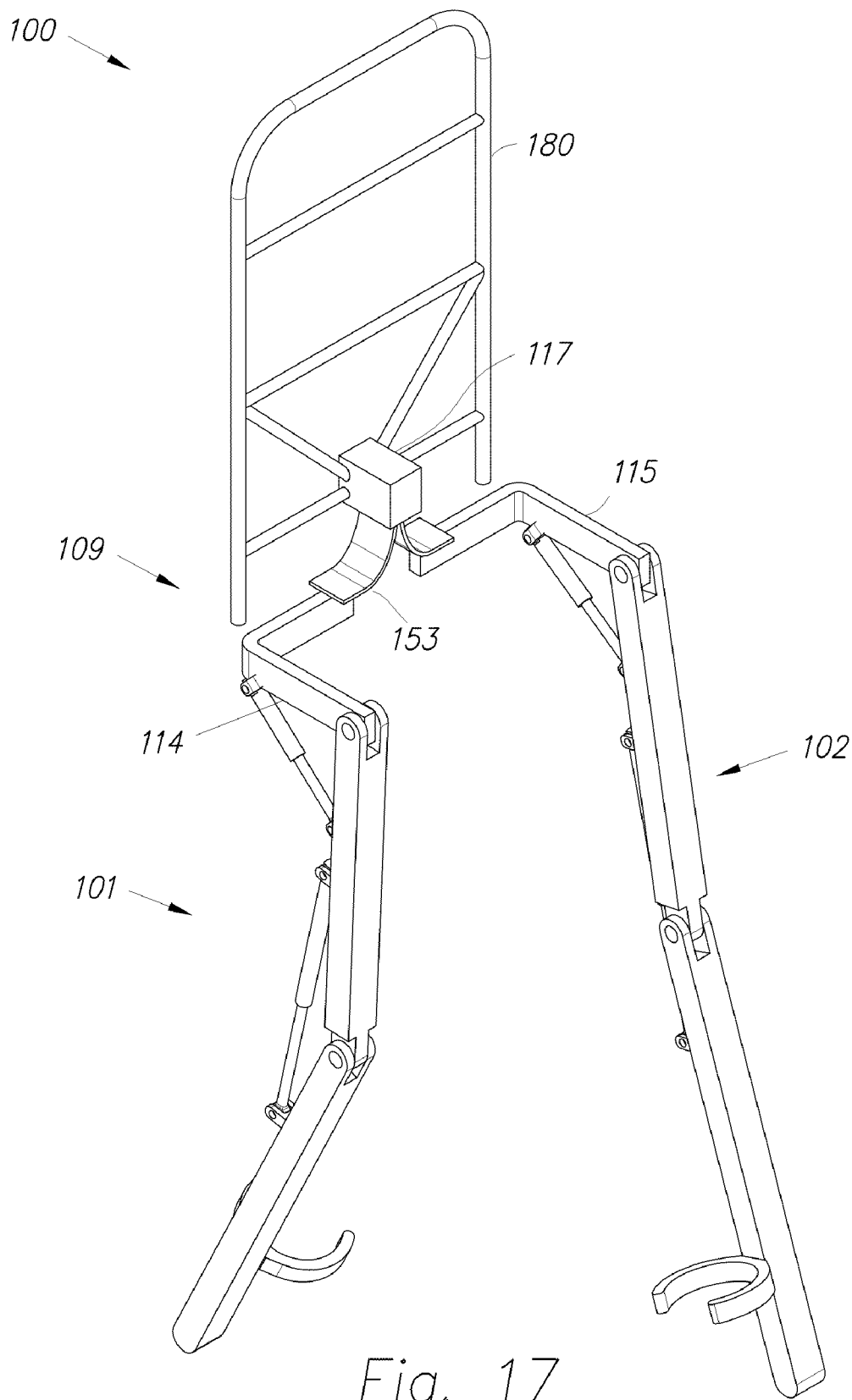


Fig. 17

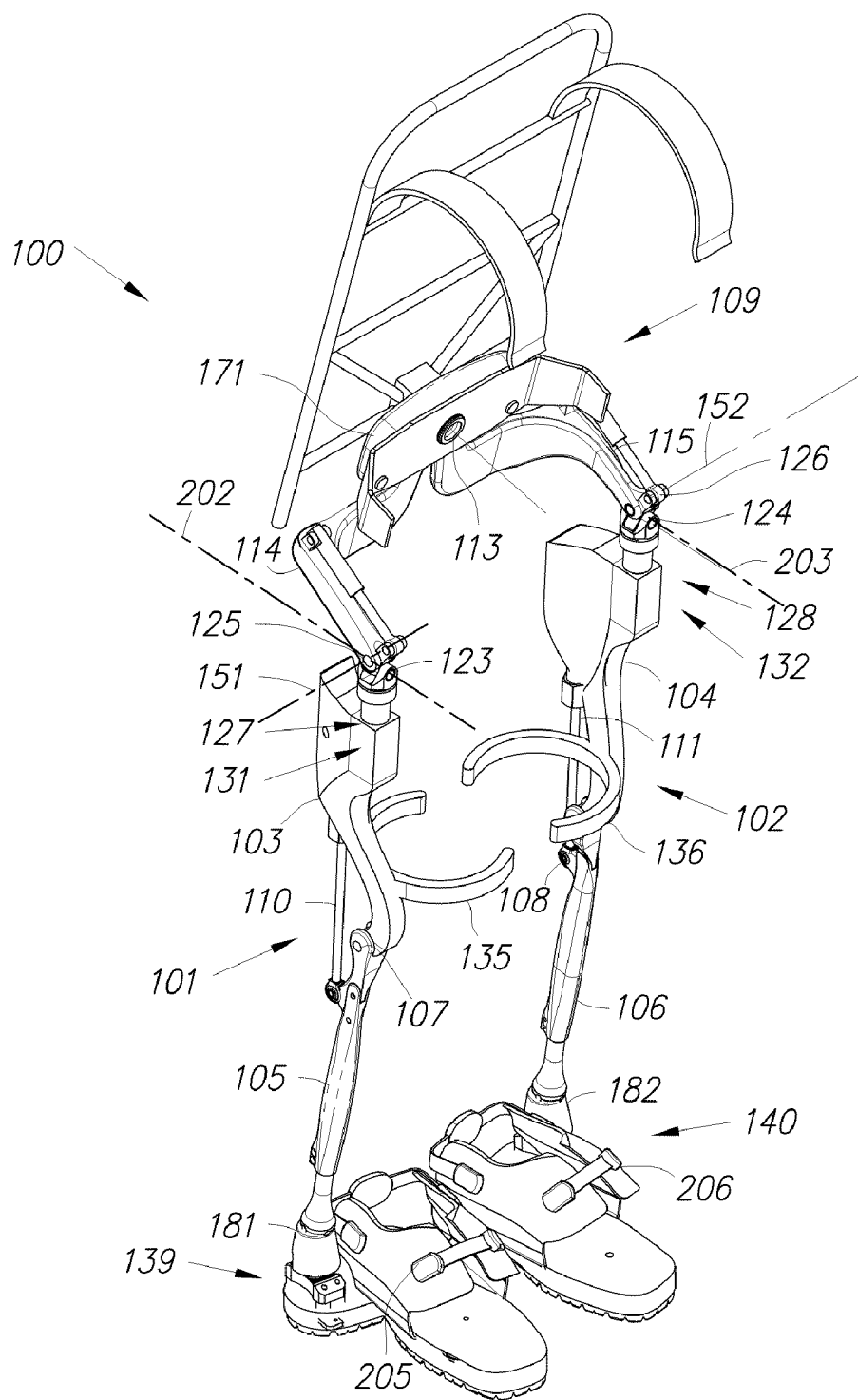


Fig. 18

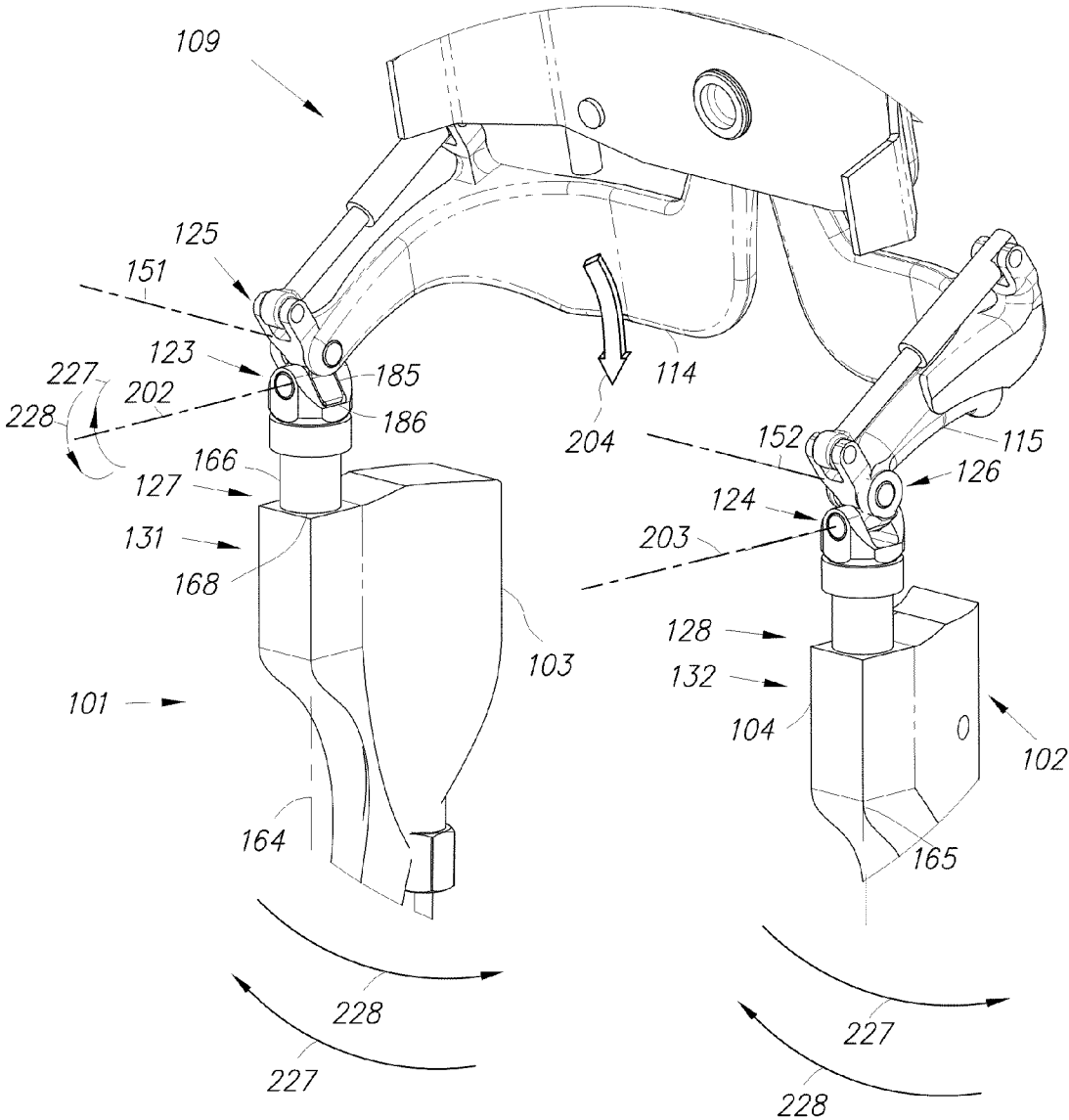


Fig. 19

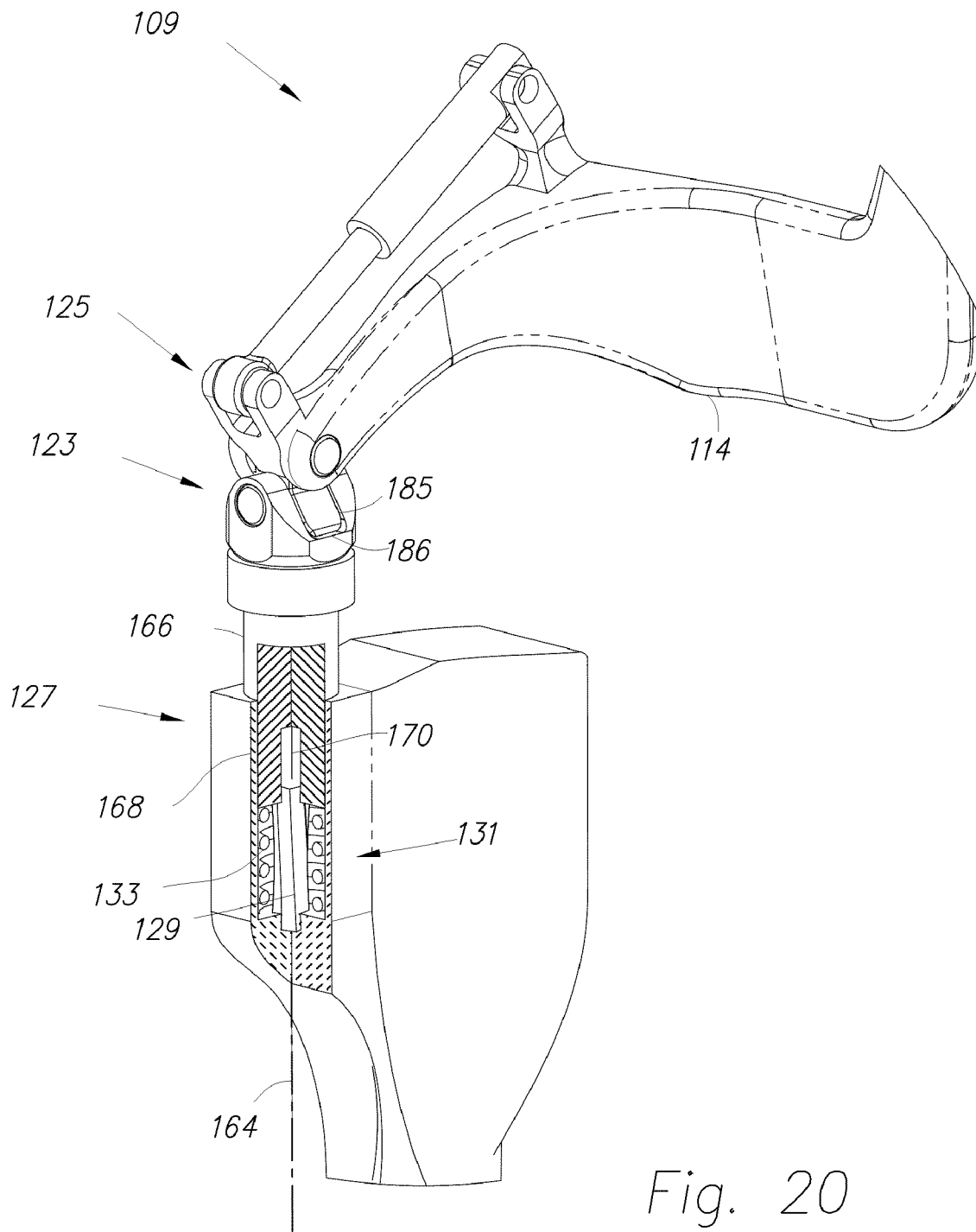


Fig. 20

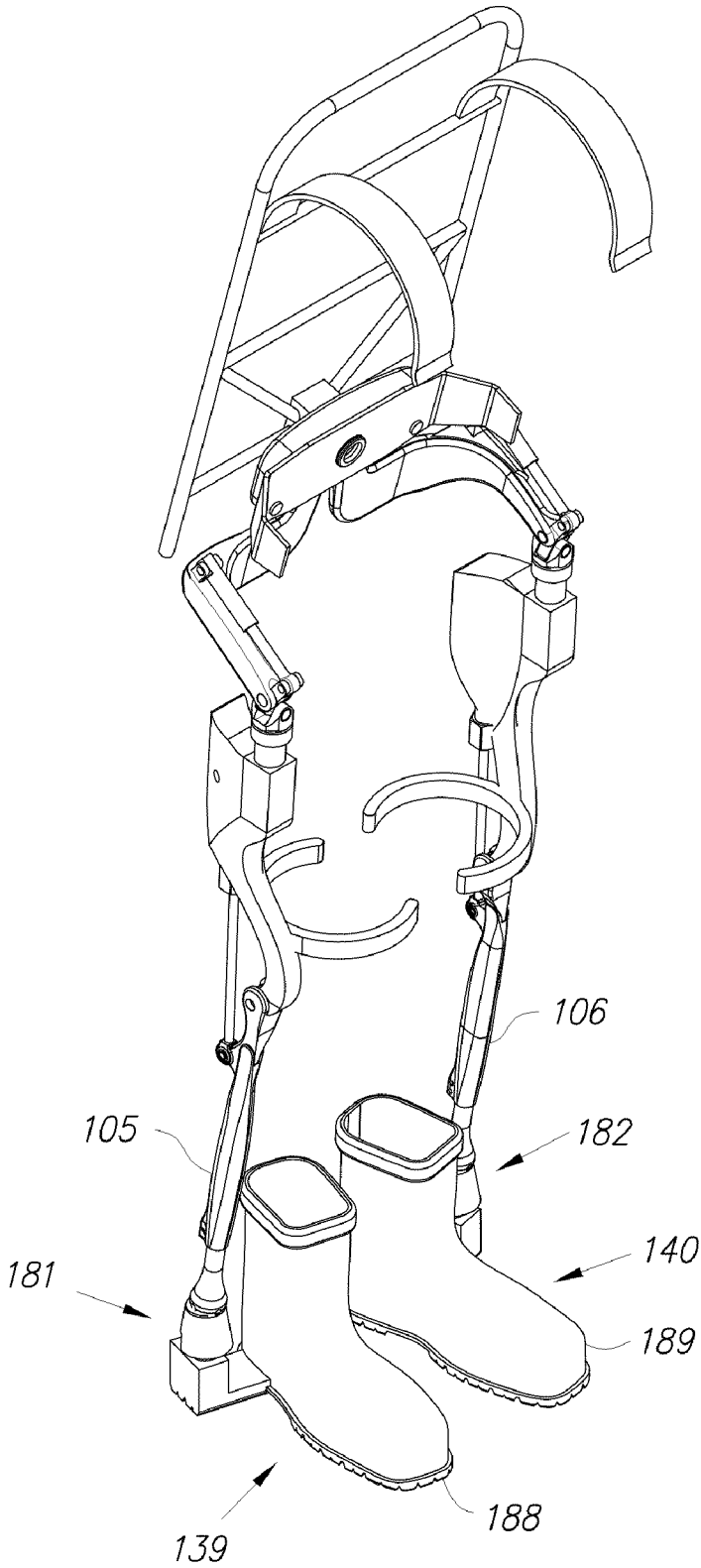


Fig. 21

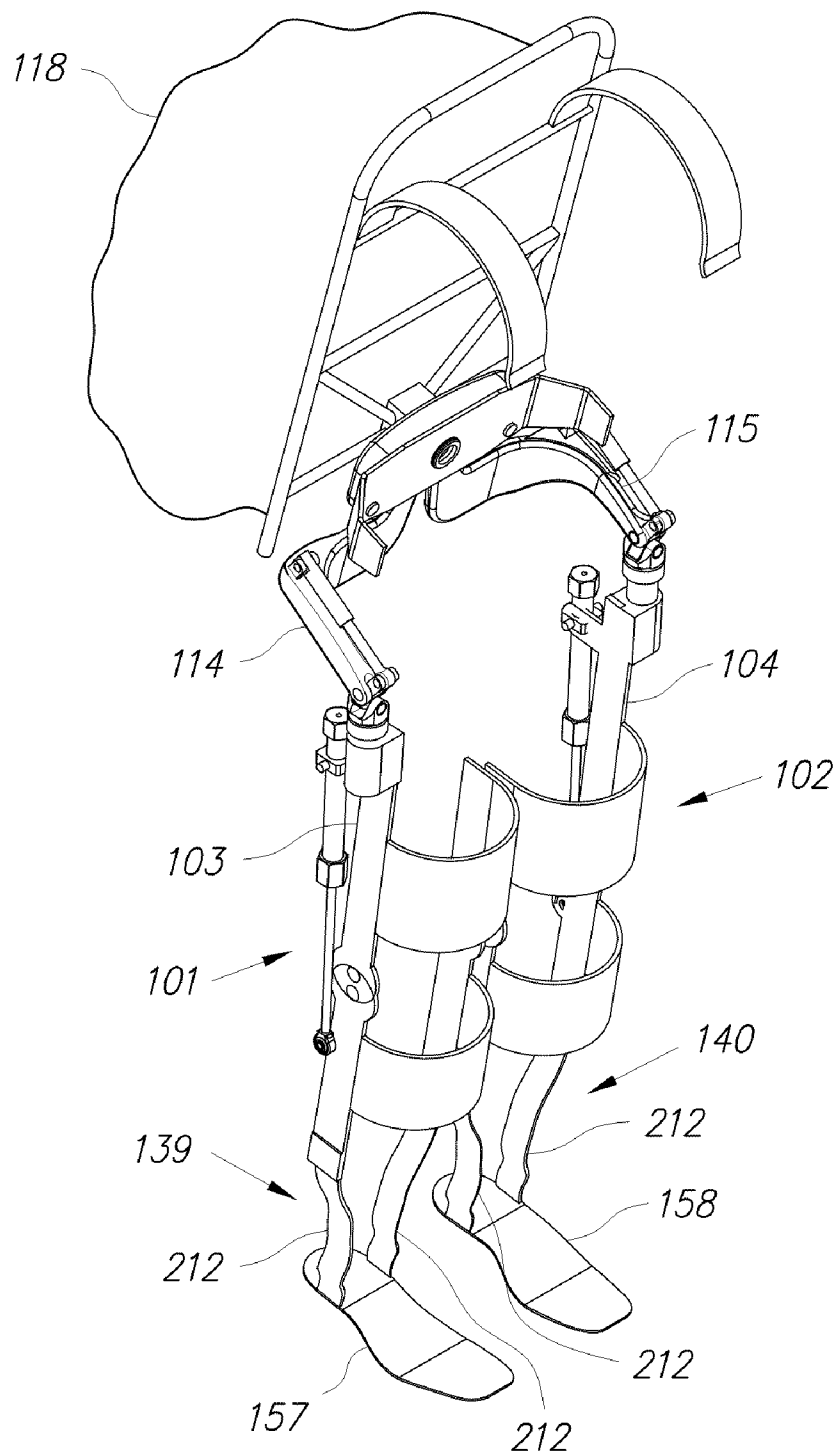


Fig. 22

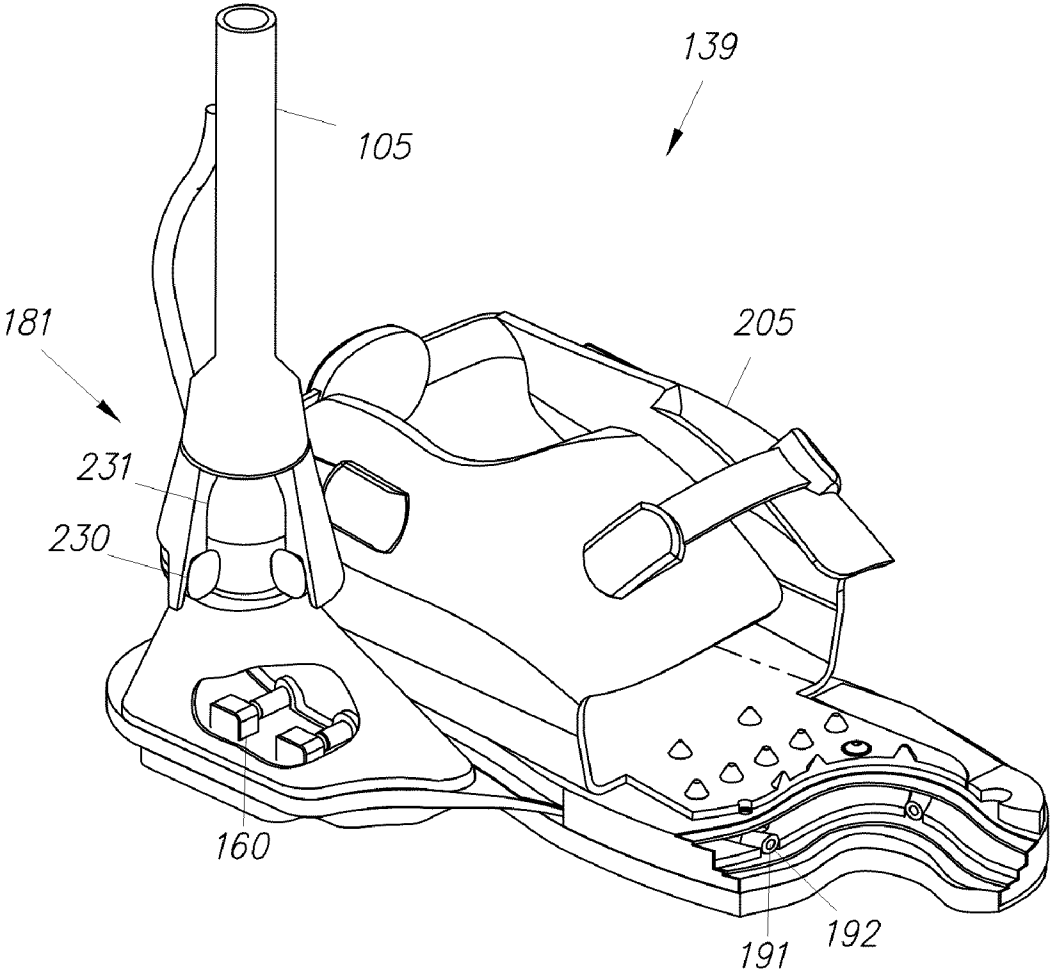


Fig. 23

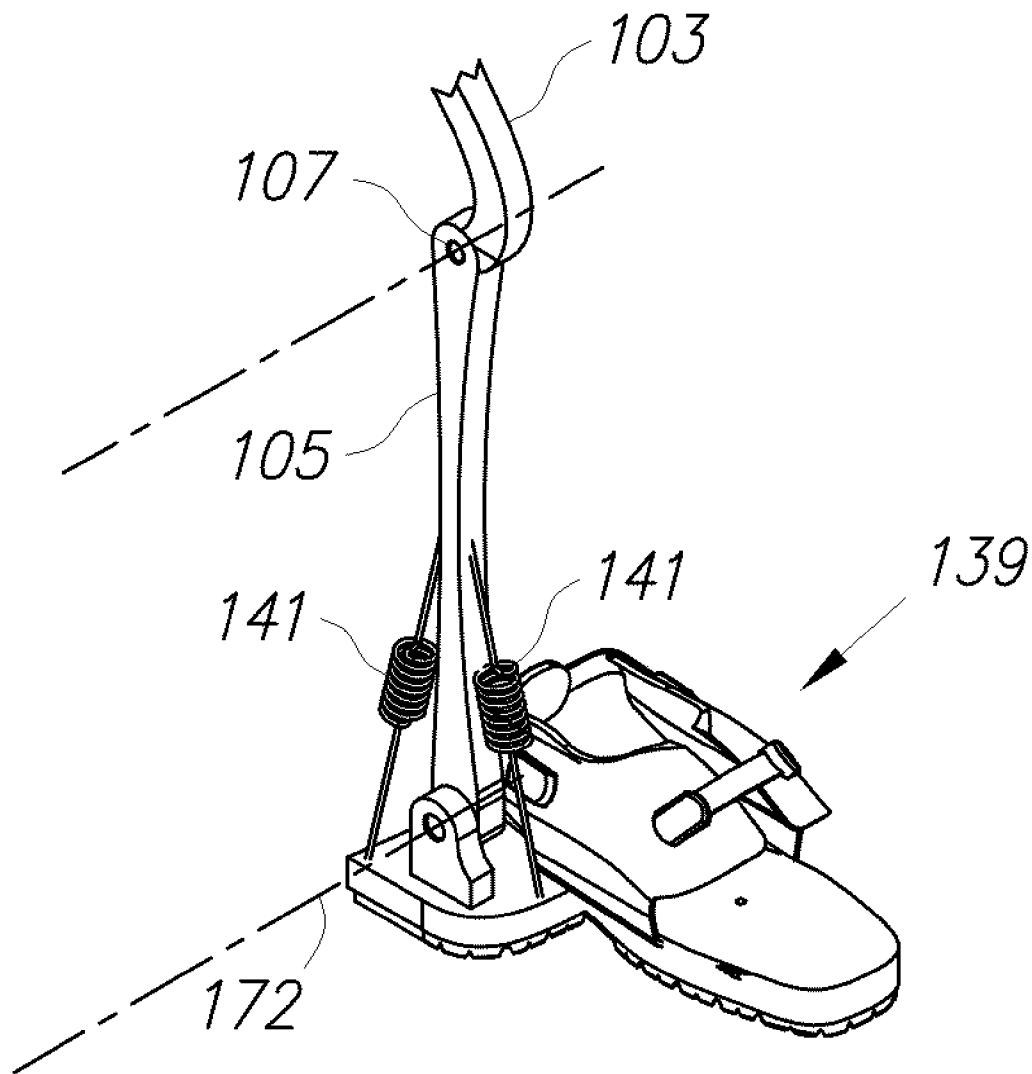


Fig. 24

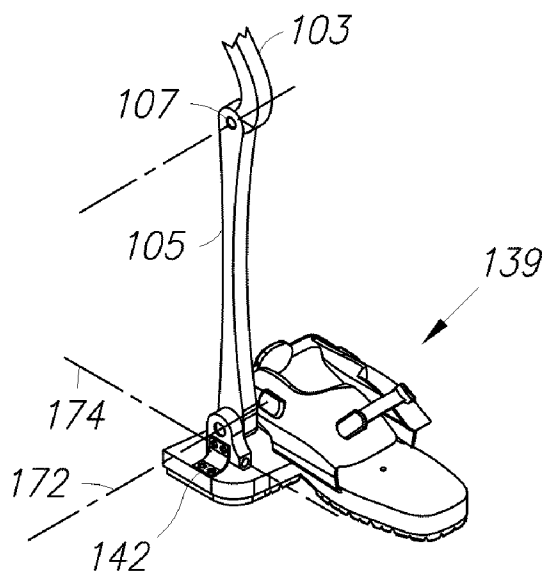


Fig. 25

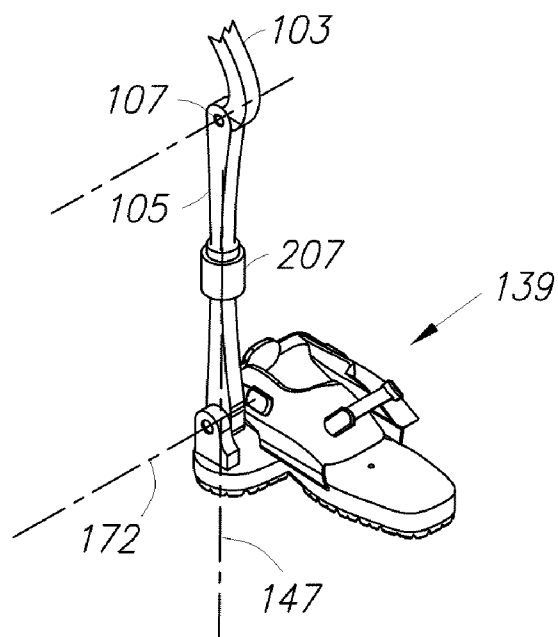


Fig. 26

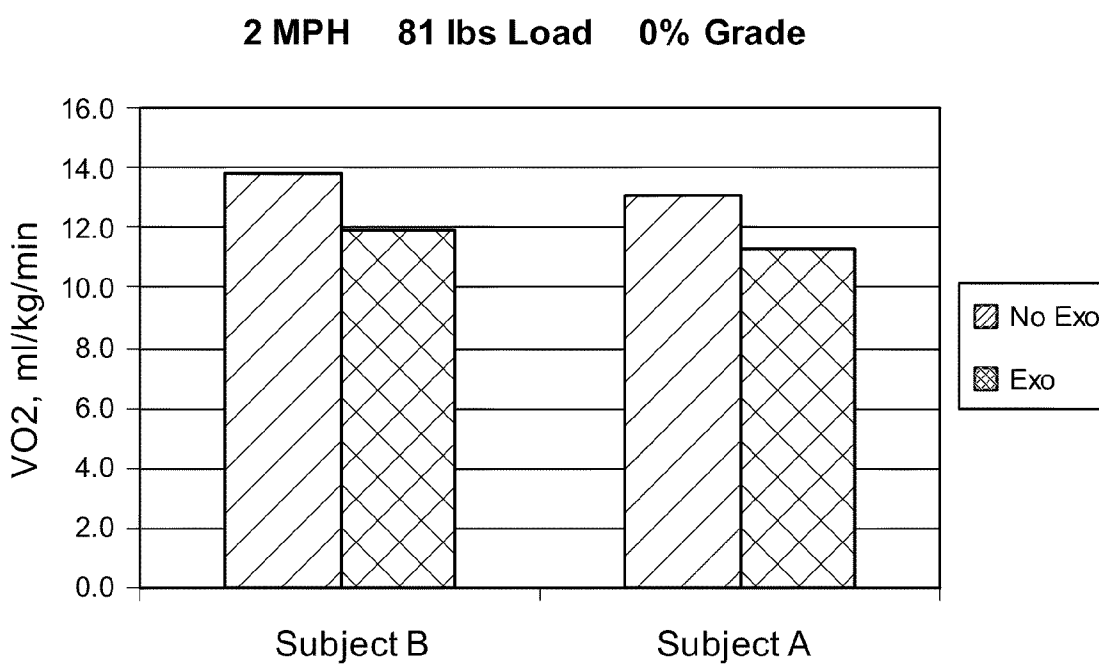


Fig. 27

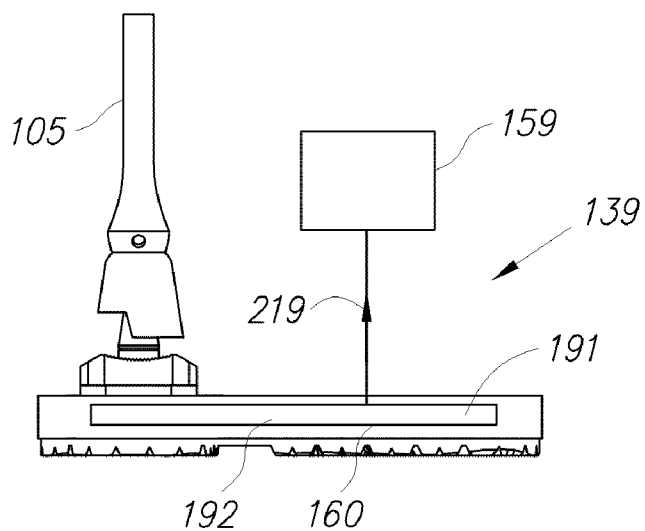


Fig. 28

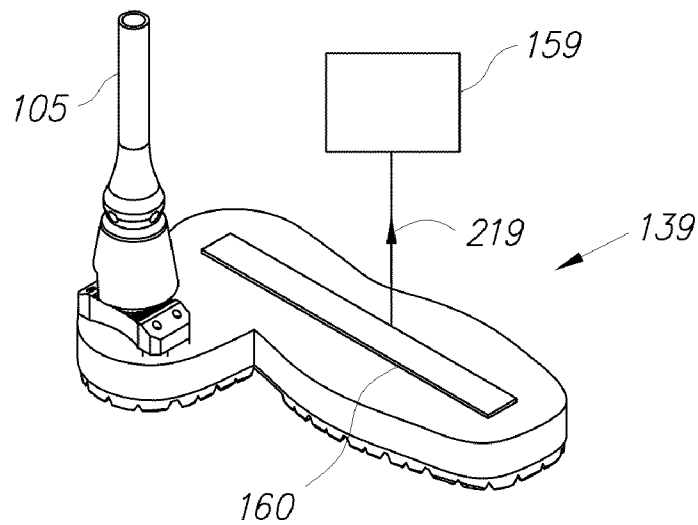


Fig. 29

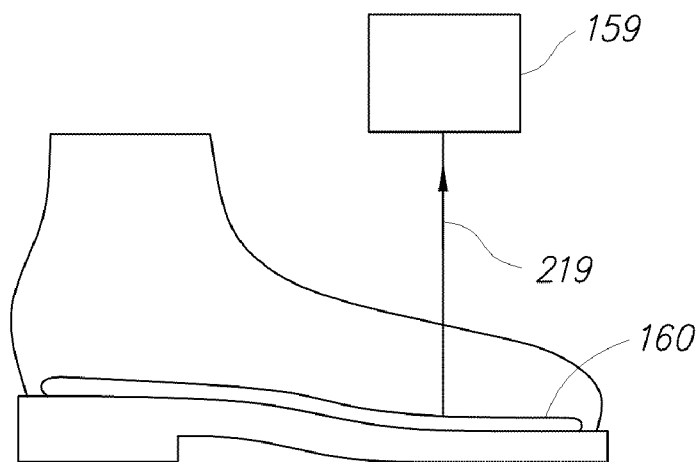


Fig. 30

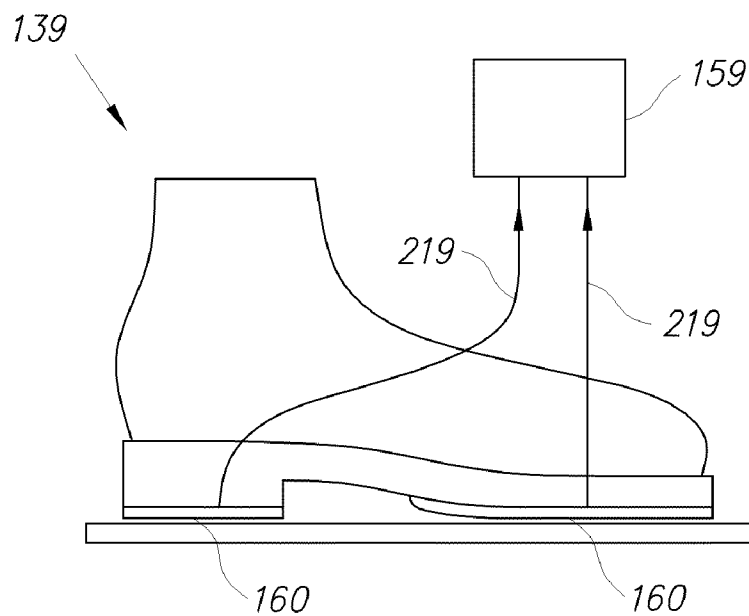


Fig. 31

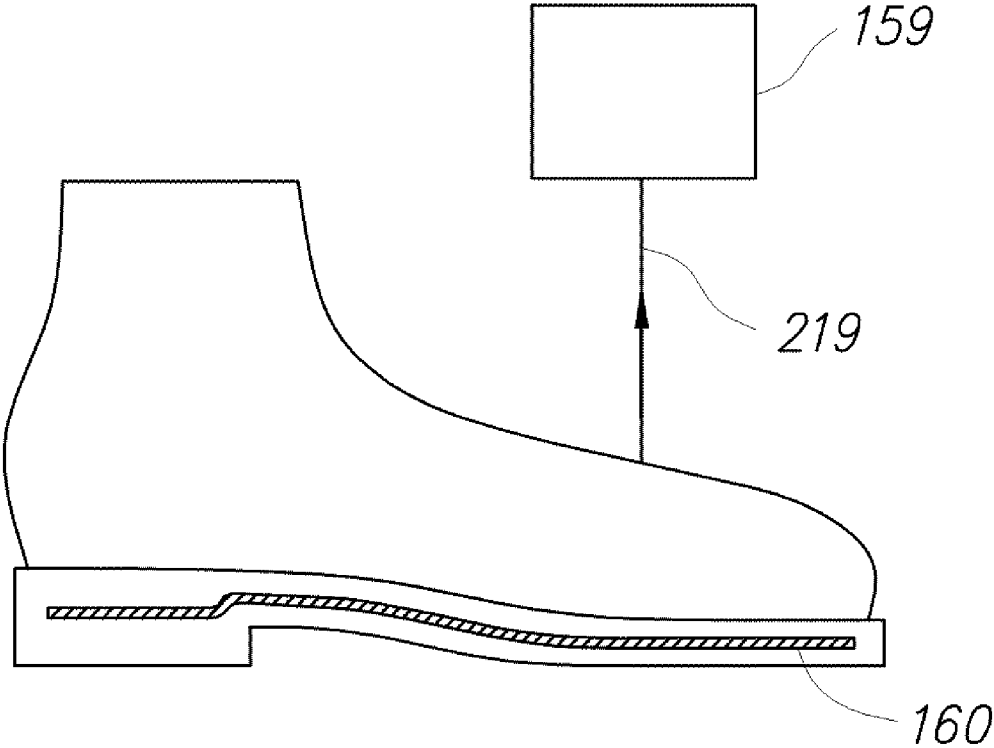


Fig. 32

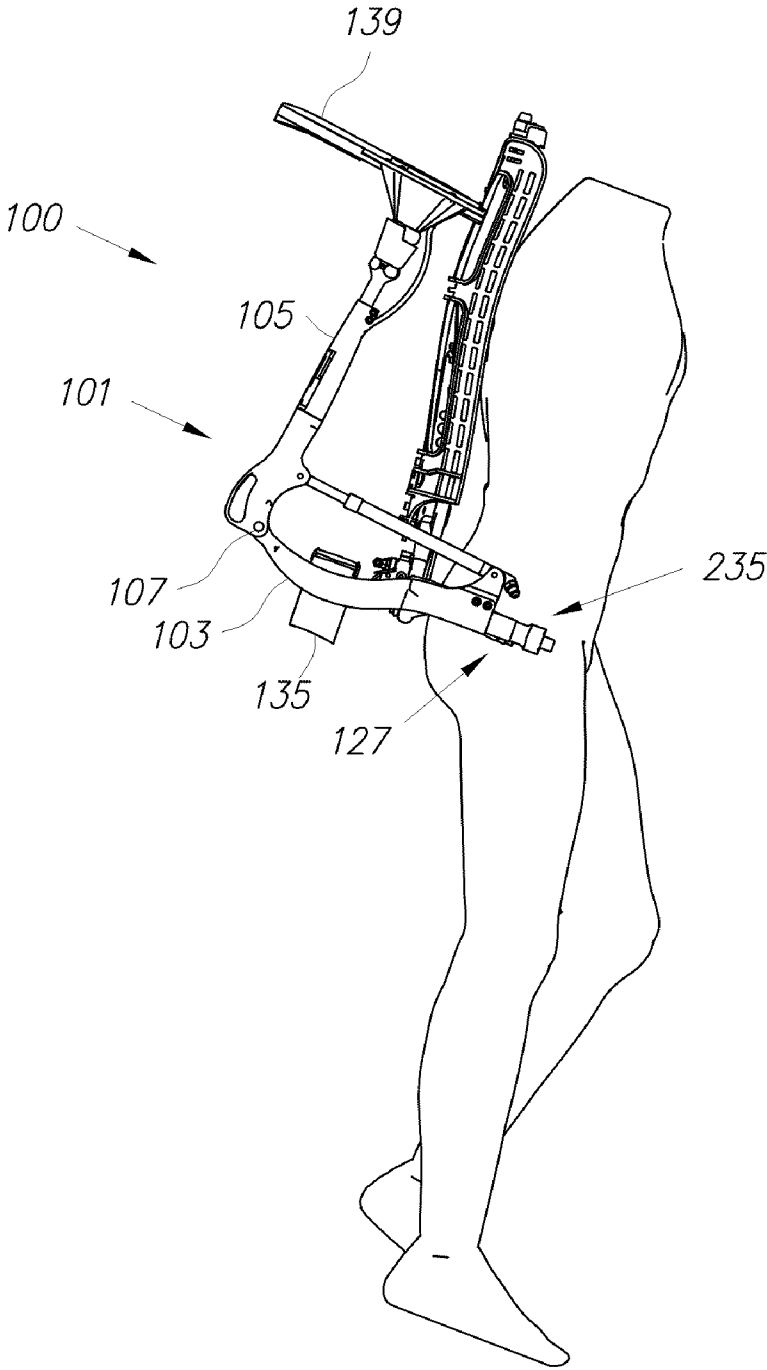


Fig. 33

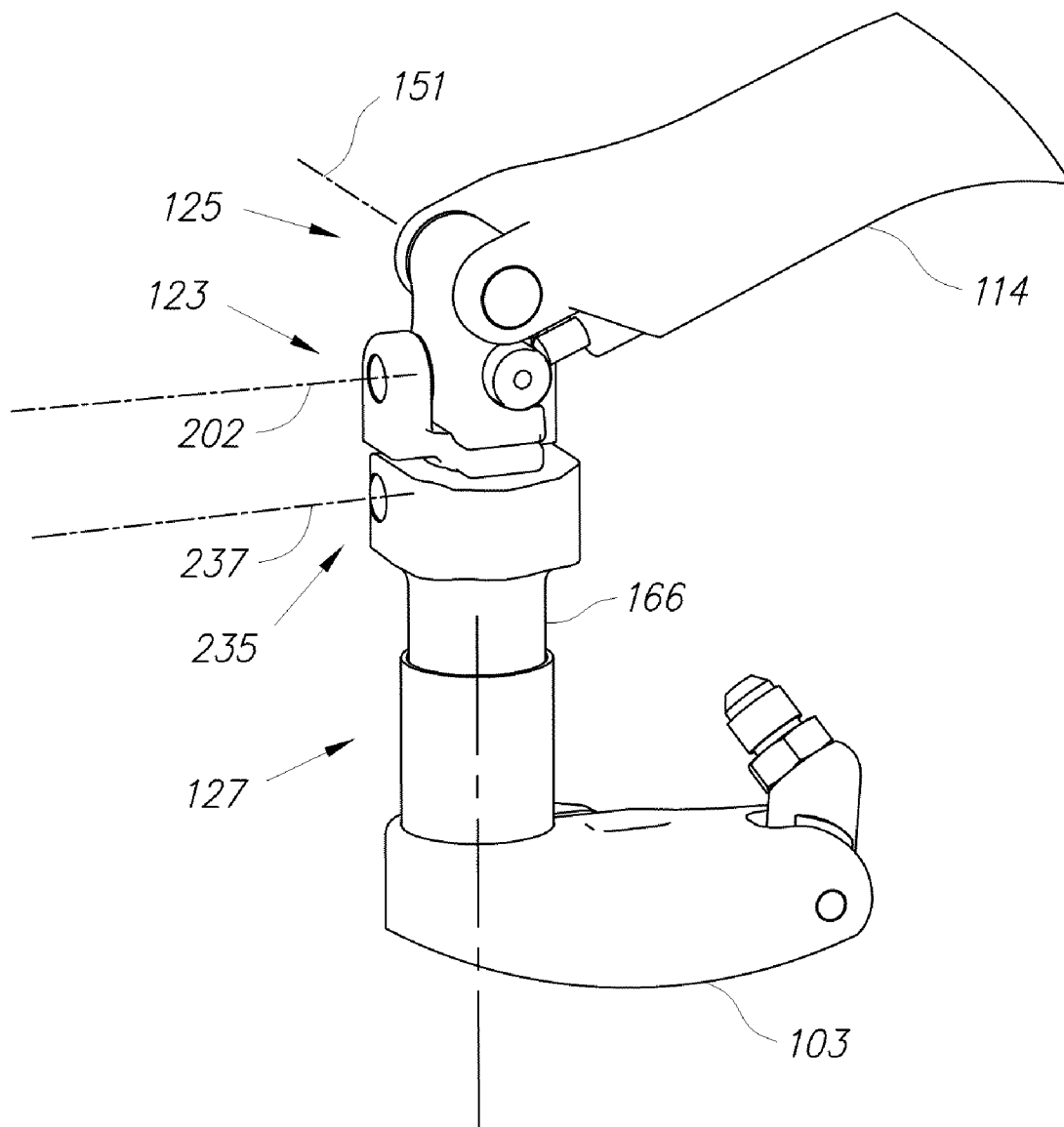


Fig. 34

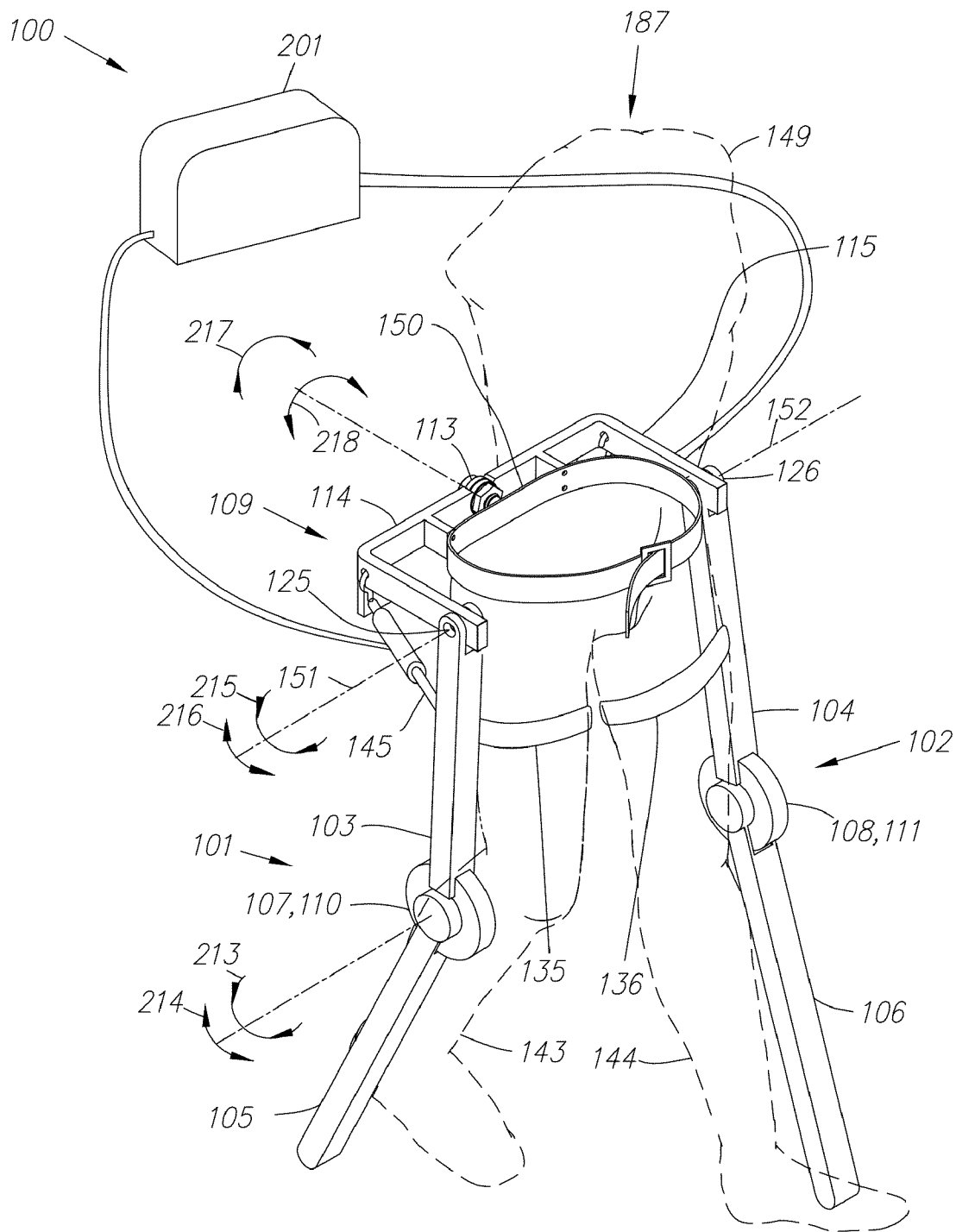


Fig. 35

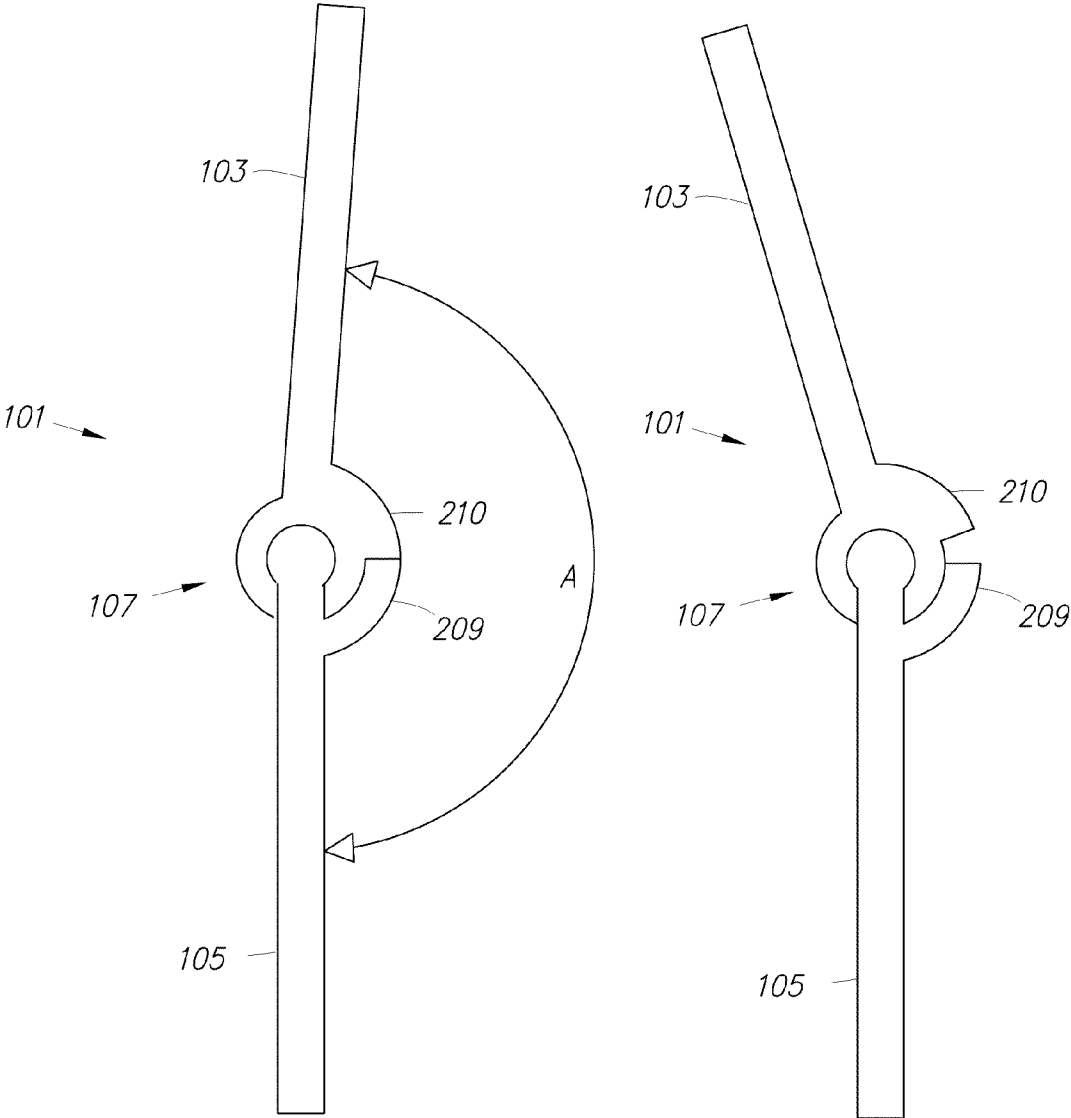


Fig. 36

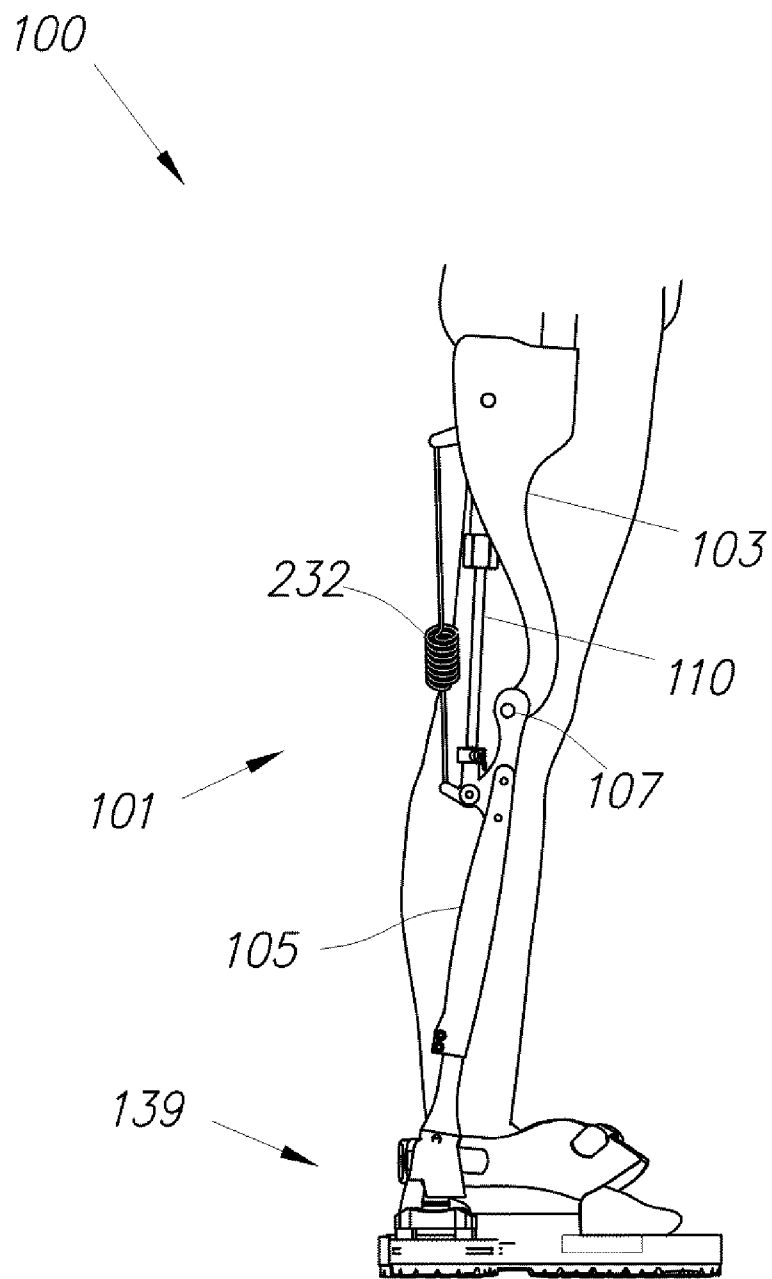


Fig. 37

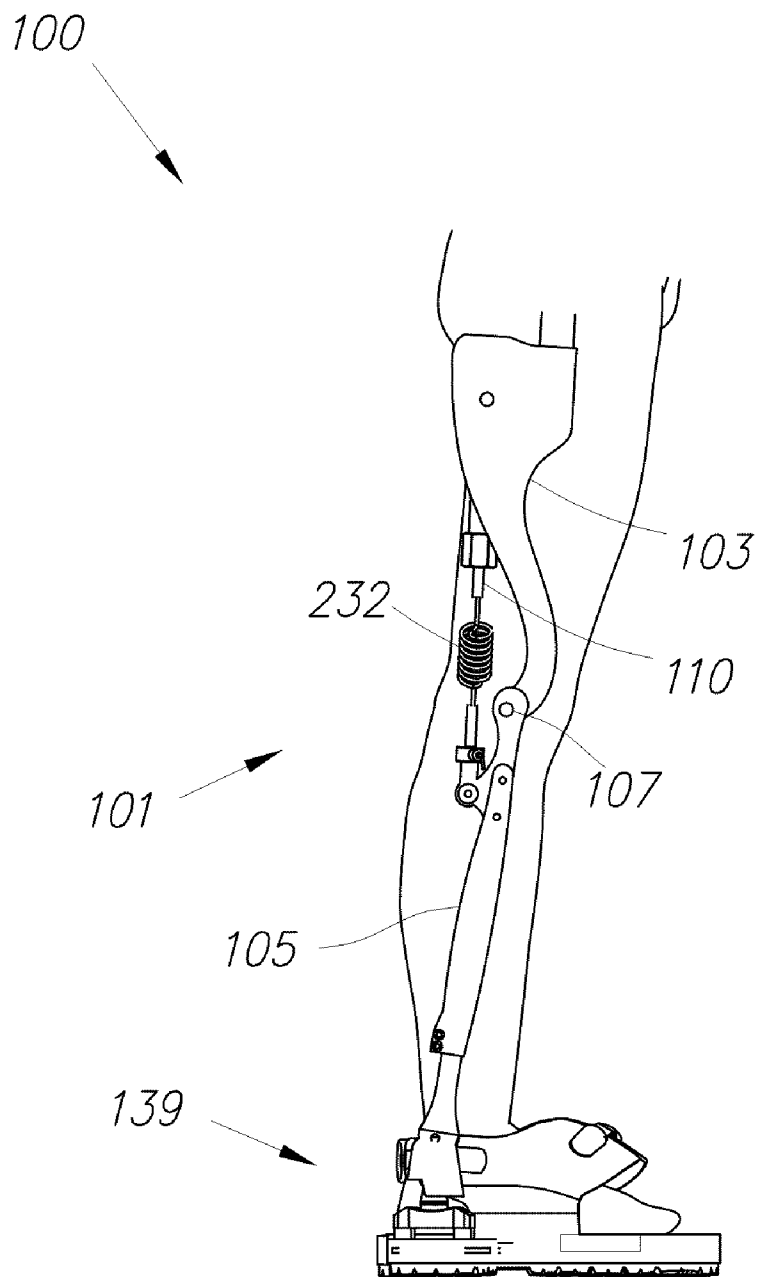


Fig. 38

DEVICE AND METHOD FOR DECREASING OXYGEN CONSUMPTION OF A PERSON DURING STEADY WALKING BY USE OF A LOAD-CARRYING EXOSKELETON

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Application No. 61/071,824 entitled DEVICE AND METHOD FOR DECREASING OXYGEN CONSUMPTION OF A PERSON DURING STEADY WALKING BY USE OF A LOAD-CARRYING EXOSKELETON, filed May 20, 2008.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

[0002] This invention was made with government support under Contract No. DAAD19-01-1-0509 awarded by Defense Advanced Research Projects agency (DARPA). The government has certain rights in the invention.

BACKGROUND OF THE INVENTION

[0003] 1. Field of the Invention

[0004] The present invention relates generally to the field of lower extremity exoskeletons and, more specifically, to the field of lower extremity exoskeletons that decrease their wearer's oxygen consumption and heart rate.

[0005] 2. Discussion of the Prior Art

[0006] In a wide variety of situations, people of ordinary ability often consume a great deal of oxygen when walking or carrying a load. Certainly, the oxygen consumption and heart rate of a person will vary depending on the amount of physical exertion. In a paper entitled "A QUASI-PASSIVE LEG EXOSKELETON FOR LOAD-CARRYING AUGMENTATION", International Journal of Humanoid Robotics, 2007, the authors claim to have developed a quasi-passive exoskeleton that increases the walking metabolic cost of transport (COT), as compared to a standard loaded backpack by 10%, while further stating that a similar exoskeleton without joint springs or damping control (zero-impedance exoskeleton) was found to increase the COT by 23%, compared to the standard loaded backpack.

[0007] The provision of a quasi-passive exoskeleton, as disclosed in the prior art, is considered to negatively affect certain cardio and other physiological parameters of a user. Therefore, opportunities still exist to provide a compact, easy-to-operate, fast, and general purpose exoskeleton device, particularly such an exoskeleton device that will significantly decrease a person's oxygen consumption and heart rate while the device is being worn.

SUMMARY OF THE INVENTION

[0008] The opportunities described above are addressed in several embodiments of a lower extremity exoskeleton, wearable by a person. The lower extremity exoskeleton described here is configurable to be coupled to a person and, among other components, comprises: two leg supports configurable to be coupled to the person's lower limbs; two knee joints, each of which is configured to allow flexion and extension between a respective shank link and a respective thigh link; an exoskeleton trunk, which is configurable to be coupled to the person's upper body and is rotatably connectable to the thigh links of the leg supports, allowing for the flexion and exten-

sion between the leg supports and the exoskeleton trunk; two hip actuators, which are configured to create torques between the exoskeleton trunk and leg supports; and at least one power unit, which is capable of providing power to the hip actuators, among other components.

[0009] In operation, the exoskeleton of the present invention is utilized to reduce the oxygen consumption and heart rate of a wearer while walking. More specifically, a user is coupled to the exoskeleton such that the left and right (first and second) leg supports are attached to the wearer's lower limbs and the wearer's upper body is attached to the exoskeleton trunk. When the first leg support in a swing phase strikes the ground and enters a stance phase, the hip actuator of the first leg support rapidly creates a first unidirectional torque acting to move the first exoskeleton leg backwardly relative to the exoskeleton trunk. This first unidirectional torque pushes the exoskeleton trunk forward until the second leg support strikes the ground and enters the stance phase. When the second leg support enters the stance phase, the hip actuator of the second leg support rapidly creates the first, unidirectional torque and the hip actuator of the first leg support rapidly creates a second unidirectional torque acting in a direction to move the first leg support forward relative to the exoskeleton trunk until the first leg support leaves the ground and enters the swing phase. The exoskeleton device reduces the energy consumed by a person while walking as compared to a person without the exoskeleton device, thereby decreasing the person's oxygen consumption and heart rate.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] These and other features, aspects and advantages of the present invention will become better understood when the following detailed description is read with reference to the accompanying drawings, in which like characters represent like parts throughout the drawings, wherein:

[0011] FIG. 1 is a front perspective drawing of an exoskeleton of the present invention including hip actuators;

[0012] FIG. 2 is a rear perspective drawing of the exoskeleton of FIG. 1;

[0013] FIG. 3 is a diagram of torque profiles for the hip actuators of FIG. 1 during a walking cycle;

[0014] FIG. 4 is a chart of the total torque of the hip actuators of FIG. 1 over time during a walking cycle;

[0015] FIG. 5 is a chart of human hip torque (joint movement relative to percent cycle time) during a hip extension movement;

[0016] FIG. 6 is a schematic drawing of a power unit of the present invention;

[0017] FIG. 7 is a schematic drawing of an alternative power unit of the present invention including a flow restrictive valve;

[0018] FIG. 8 is a schematic drawing of an alternative power unit of the present invention including a three-way valve;

[0019] FIG. 9 is a perspective drawing of an alternative exoskeleton of the present invention including stance sensors in communication with a signal processor;

[0020] FIG. 10 is a perspective drawing of an alternative exoskeleton of the present invention including a hip resilient element;

[0021] FIG. 11 is a perspective drawing of an alternative exoskeleton of the present invention including a connecting bracket for carrying a rear load;

[0022] FIG. 12 is a perspective drawing of an alternative exoskeleton of the present invention including extension frames for carrying a front load;

[0023] FIG. 13 is a perspective drawing of an alternative exoskeleton of the present invention including a hip abduction stop;

[0024] FIG. 14 is a perspective drawing of an alternative exoskeleton of the present invention including a hip resilient element in the form of a leaf spring;

[0025] FIG. 15 is a perspective drawing of an alternative exoskeleton of the present invention including two hip resilient elements;

[0026] FIG. 16 is a perspective drawing of an alternative exoskeleton of the present invention including two hip joints;

[0027] FIG. 17 is a perspective drawing of an alternative exoskeleton of the present invention including a back pack frame;

[0028] FIG. 18 is a perspective drawing of an alternative exoskeleton of the present invention including two hip resilient elements and exoskeleton feet;

[0029] FIG. 19 is a partial view of the exoskeleton of FIG. 18, showing thigh joint details;

[0030] FIG. 20 is a partial view of the exoskeleton of FIG. 18 showing details of a compression-elongation mechanism;

[0031] FIG. 21 is a perspective drawing of an alternative exoskeleton of the present invention including shoes;

[0032] FIG. 22 is a perspective drawing of an alternative exoskeleton of the present invention including insoles;

[0033] FIG. 23 is partial view of an exoskeleton foot of FIG. 18 including a ball and socket joint;

[0034] FIG. 24 is a perspective drawing of an alternative exoskeleton foot of the present invention including resilient elements;

[0035] FIG. 25 is a perspective drawing of an alternative exoskeleton foot of the present invention including an abduction-adduction resilient element;

[0036] FIG. 26 is a perspective drawing of an alternative exoskeleton foot of the present invention including a shank rotating joint;

[0037] FIG. 27 is a chart showing oxygen consumption of subjects coupled to exoskeletons of the present invention compared to oxygen consumption of subjects with no exoskeleton;

[0038] FIG. 28 is a partial cross-sectional side view of an alternative exoskeleton foot of the present invention including an integrated stance sensor;

[0039] FIG. 29 is a top perspective view of an alternative exoskeleton foot of the present invention including a force sensor;

[0040] FIG. 30 is a partial cross-sectional side view of an alternative shoe of the present invention including an integrated stance sensor;

[0041] FIG. 31 is a partial cross-sectional side view of an alternative shoe of the present invention including a sole-mounted stance sensor;

[0042] FIG. 32 is a partial cross-sectional side view of an alternative shoe of the present invention including a force sensor incorporated into the shoe sole;

[0043] FIG. 33 is a side view of an alternative exoskeleton of the present invention carried in a vertical stowed position;

[0044] FIG. 34 is a partial perspective view of the exoskeleton of FIG. 33;

[0045] FIG. 35 is a perspective drawing of an alternative exoskeleton foot of the present invention including hydraulic rotary dampers;

[0046] FIG. 36 depicts the function of a locking knee joint in accordance with the present invention;

[0047] FIG. 37 is a side view of an alternative right leg support of the present invention including knee resilient elements in parallel with torque generators; and

[0048] FIG. 38 is a side view of an alternative right leg support of the present invention including knee resilient elements in series with torque generators.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0049] The present invention provides for an exoskeleton device that actually decreases a wearer's oxygen consumption. In accordance with a first embodiment of the present invention, as shown in FIG. 1, a lower extremity exoskeleton 100 wearable by a person 187 is able to decrease the wearer's oxygen consumption. Lower extremity exoskeleton 100, in addition to other components, includes two leg supports 101 and 102, which are configured to be coupled to person's lower limbs 143 and 144 and configured to rest on the a support surface (e.g., the ground) during their stance phase. The term stance phase should be understood to mean the position a leg support 101 or 102 is in when a downward force is being applied to a user's foot and leg associated with the leg support 101 or 102 and the leg support 101 or 102 is in contact with the ground. The leg supports include thigh links 103 and 104 and shank links 105 and 106. Two knee joints 107 and 108 are configured to allow flexion and extension between the shank link and the thigh link of the leg supports (shown by knee flexion arrow 213 and knee extension arrow 214, respectively) during the corresponding leg support swing phase and later part of the stance phase. The term swing phase should be understood to mean the position a leg support 101 or 102 is in when a downward force is not be applied to a user's foot and leg associated with the leg support 101 or 102 and the leg support 101 or 102 is not in contact with a support surface (e.g., the ground). However, two knee joints 107 and 108 are configured to resist flexion between the shank link and the thigh link of the leg supports during the corresponding leg support stance phase. Lower extremity exoskeleton 100 further comprises an exoskeleton trunk 109. Exoskeleton trunk 109, among other components, comprises an upper body interface device 150. Exoskeleton trunk 109 is configurable to be coupled to the person's upper body 149 through upper body interface device 150. Person's upper body 149 means any location generally above the thighs, including the buttock. Examples of upper body interface device 150 include an element or combination of elements including, without limitation, vests, belts, straps, shoulder straps, chest straps, body cast, harness, and waist belts. Exoskeleton trunk 109 is rotatably connectable to leg supports 101 and 102 at hip flexion-extension joints 125 and 126, allowing for the hip flexion and extension rotations (shown by hip extension arrow 215 and hip flexion arrow 216, respectively) of leg supports 101 and 102 about hip flexion-extension axes 151 and 152, respectively. Leg supports 101 and 102 are configurable to be coupled to person's lower limbs 143 and 144 through lower limb interface straps 135 and 136.

[0050] In some embodiments, as shown in FIG. 1, lower limb interface straps 135 and 136 are coupled to thigh links 103 and 104. In some embodiments, as shown in FIG. 2, lower

limb interface straps **135** and **136** are coupled to shank links **105** and **106**. In some embodiments, lower limb interface straps are coupled to both shank links and thigh links. Each lower limb interface strap **135** and **136** comprises an element or combination of elements including, without limitation, straps, bars, c-shaped brackets, body cast, and elastomers. In operation, person **187** couples to (or wears) lower extremity exoskeleton **100** through upper body interface device **150** (a simple belt in the case of FIG. **1**) and by coupling to two leg supports **101** and **102** through lower limb interface straps **135** and **136**. Lower extremity exoskeleton **100**, among other things, further comprises two hip actuators **145** and **146**, which are configured to create torques between exoskeleton trunk **109** and leg supports **101** and **102**. Right hip actuator **145** is shown in FIG. **1** and left hip actuator **146** is shown in FIG. **2**. Lower extremity exoskeleton **100**, among other components, further comprises at least one power unit **201** capable of providing power and coupled to hip actuators **145** and **146**. In some embodiments, only one power unit **201** provides power to hip actuators **145** and **146**. In some embodiments, each hip actuator receives power from separate power units. Hip actuators **145** and **146** comprise any device or combination of devices capable of providing torque. Examples of hip actuators **145** and **146** include, without limitation, electric motors, including, without limitation, AC (alternating current) motors, brush-type DC (direct current) motors, brushless DC motors, electronically commutated motors (ECMs), stepping motors, hydraulic actuators, and pneumatic actuators and combinations thereof. In some embodiments, hip actuators **145** and **146** are powered by compressed gas. In some embodiments, exoskeleton trunk **109** is configured to hold a rear load behind person **187**.

[0051] Lower extremity exoskeleton **100** reduces its wearer's energy expenditure and oxygen consumption when the correct torques are produced by hip actuators **145** and **146**. The operation of lower extremity exoskeleton **100** can best be described by inspection of FIG. **3**. FIG. **3** shows the torque being imposed by hip actuators **145** and **146** on exoskeleton trunk **109** during a walking cycle, where T_1 and T_2 represent the instances where right leg support **101** and left leg support **102** strike ground **130**, respectively. In operation, when lower extremity exoskeleton **100** is worn by person **187** and right leg support **101** strikes ground **130** in front of left leg support **102** and enters the stance phase (i.e., Time T_1), power unit **201** causes hip actuator **145** of right leg support **101** to create a first unidirectional torque acting to move right leg support **101** backwardly relative to exoskeleton trunk **109** until left leg support **102**, which is in the swing phase, strikes ground **130** (i.e., T_2). In other words, this first unidirectional torque, imposed from hip actuator **145** onto exoskeleton trunk **109**, is in effect during the time between T_1 and T_2 . This torque pushes exoskeleton trunk **109** in the forward velocity direction while right leg support **101** is on ground **130**. Sufficiently large values for this first unidirectional torque will reduce the wearer's effort and consequently reduce the wearer's energy expenditure and oxygen consumption. T_3 represents the time where right leg support **101** leaves ground **130** and enters its swing phase. The time between T_2 and T_3 is called double stance in this document since both leg supports are in the stance phase.

[0052] When left leg support **102** strikes ground **130**, power unit **201** performs two operations: 1) it causes hip actuator **146** of left leg support **102** to create the same first unidirectional torque which acts to move left leg support **102** back-

wardly relative to exoskeleton trunk **109** (this torque pushes exoskeleton trunk **109** forward when left leg support **102** is on the ground), and 2) it forces hip actuator **145** to create a second unidirectional torque acting in a direction to move right leg support **101** forward relative to exoskeleton trunk **109**. This second unidirectional torque is in effect until right leg support **101** leaves ground **130** (i.e., T_3). T_4 represents the time where right leg support **101** strikes ground **130** again and re-enters its stance phase. In some embodiments, after T_3 and before T_4 where only leg support **130** is in contact with ground **130**, power unit **201** causes hip actuator **145** of right leg support **101** to create a swing torque acting in a direction to move said right leg support **101** forward relative to exoskeleton trunk **109**. Sufficiently large values for this swing torque will reduce the wearer's effort in swinging her/his leg and consequently will reduce the wearer's energy expenditure and oxygen consumption. As can be seen in FIG. **3**, the torque of hip actuator **146** is the same as the torque of hip actuator **145**, but shifted in time.

[0053] Since the second unidirectional torque is in effect during double stance only (between T_2 and T_3), the total torque from both hip actuators **145** and **146** applied to exoskeleton trunk **109** during the double stance phase will be equal to the algebraic addition of both the first and the second unidirectional torques. In some embodiments of the invention, the magnitude of the second unidirectional torque is generally smaller than the magnitude of the first unidirectional torque. This ensures that, during the double stance phase, the total torque from hip actuators **145** and **146** to exoskeleton trunk **109** is unidirectional, pushing exoskeleton trunk **109** and person **187** forward.

[0054] FIG. **4** shows the total torque being imposed by hip actuators **145** and **146** on exoskeleton trunk **109** over a walking cycle. This torque is unidirectional throughout the walking cycle, which results in pushing exoskeleton trunk **109** and person **187** forward and allows stable walking. In other words, the sum of the torques from hip actuators **145** and **146** onto exoskeleton trunk **109** acts in the direction of hip extension at all times. This results in less energy expenditure by person **187**. Less energy consumption results in less oxygen consumption.

[0055] In some embodiments of the invention, the sum of the torques from hip actuators **145** and **146** onto exoskeleton trunk **109** is generally constant. In some embodiments of the invention, the sum of the torques from hip actuators **145** and **146** onto exoskeleton trunk **109** drops to no less than 50% of its maximum value at any time, and preferably drops to no less than 30% of its maximum value at any time. The maximum value should be understood as the maximum torque from hip actuators **145** and **146** applied to exoskeleton trunk **109** at any time during forward motion of the exoskeleton. This ensures that the user can walk comfortably without large torque variation on exoskeleton trunk **109** and person's upper body **149**.

[0056] In some embodiments of the invention, the second unidirectional torque is zero. This means that when a leg support strikes the ground, the hip actuator of the opposite leg support that had already been on the ground creates no more torque. For example, if right leg support **101** is in its stance phase and left leg support **102** strikes ground **130**, hip actuator **145** of right leg support **101** will stop imposing torque.

[0057] In some embodiments of the invention, the first unidirectional torque is generally constant, which can result in greater user comfort. In some embodiments of the invention,

the second unidirectional torque is generally constant, which can result in greater user comfort. In some embodiments of the invention, the first unidirectional torque generally decreases in value during the single stance phase (when only one leg support is in the stance phase), which results in greater user comfort.

[0058] It is important to note that biomechanics teaches that the human hip torque during the stance phase is bidirectional. FIG. 5 shows experimentally measured human hip torque taken from the literature below, incorporated herein by reference:

“Stair ascent and descent at different inclinations”, Robert Riener, Marco Rabuffetti, Carlo Frigo, *Gait and Posture*, Volume 15 Issue 1, Pages 32-44 (February 2002).

More specifically, FIG. 5 illustrates that human hip torque is positive during early stance, but becomes negative during the stance phase, changing its direction. The present invention preferably provides for a hip torque that is completely unidirectional during the stance phase, which has been determined empirically to produce the desired effect of reducing oxygen consumption.

[0059] In some embodiments of the invention, swing torque is unidirectional during the swing phase, swinging the leg support forward. To save power, in some embodiments of the invention, swing torque is zero.

[0060] In some embodiments of the invention, the swing torque is proportional to the angular velocity of swinging leg support (either with respect to exoskeleton trunk 109 or ground 130) and acts in a direction which magnifies the angular velocity of the swinging leg support. In general, if leg support 101 is in swing phase, the swing torque may be generated through the summation of any of several terms, including: a torque proportional to the angular velocity of leg support 101 in a direction that increases the angular velocity of leg support 101; a torque proportional to the angular acceleration of leg support 101 in a direction that increases the angular acceleration, of leg support 101 (either with respect to exoskeleton trunk 109 or ground 130); and a torque proportional to the sine of the hip angle of leg support 101, which acts in a direction to generally counteract the torque imposed on leg support 101 due to gravity. For example, if hip actuator 145 of leg support 101 is configured to create a swing torque that includes a torque proportional to the sine of the hip angle of leg support 101 and acts in a direction to generally counteract the torque imposed on leg support 101 due to gravity, then the wearer will supply little or no torque on leg support 101 to lift the exoskeleton leg 101 in a static sense. In a similar example, if hip actuator 145 of leg support 101 is configured to create a swing torque proportional to the angular acceleration of leg support 101 (either with respect to exoskeleton trunk 109 or ground 130) in a direction that increases the angular acceleration of leg support 101, then the effective inertia of leg support 101 is reduced and leg support 101 becomes easier to accelerate (feels lighter), which is particularly beneficial during early swing, when the swing leg must accelerate quickly. Of course, if the constant of proportionality between the measurement and the torque is chosen to be too large, leg support 101 in the swing phase will become unstable. In practice, it has been found to be best to experimentally determine an appropriate constant of proportionality.

[0061] In some embodiments of the invention, the magnitude of the swing torque generally decreases over the period of swing to allow the leg to decelerate naturally at the end of

swing. The period of the swing should be understood to mean the time the leg is in the swing phase starting with early swing, passing through a mid point of the swing and ending in late swing. In some embodiments of the invention, the swing torque is near zero in late swing. In some embodiments of the invention, the swing torque magnitude decreases over the period of swing until swing torque switches direction in late swing.

[0062] In some embodiments of the invention, when right leg support 101 is in the single stance phase (e.g., left leg support 102 is in the swing phase) the first unidirectional torque may be a summation which includes a component proportional to the negative of the swing torque being generated by hip actuator 146 of leg support 102. In some embodiments, this component will be equal to the negative of the swing torque being generated by hip actuator 146 of leg support 102.

[0063] In some embodiments, each of hip actuators 145 and 146 comprises a hydraulic hip actuator. In these embodiments, at least one power unit 201 provides hydraulic power to hip actuators 145 and 146. In some embodiments, only one power unit 201 provides hydraulic power to hydraulic hip actuators 145 and 146. In some embodiments, each hydraulic hip actuator receives hydraulic power from separate power units. In some embodiments, power unit 201, as shown in FIG. 6, among other components, comprises at least one hydraulic circuit 194 connectable to at least one of hydraulic hip actuators 145 and 146, and modulates the hydraulic fluid flow to and from hydraulic hip actuators 145 and 146. In some embodiments, hydraulic hip actuators 145 and 146 are hydraulic piston-cylinders. In some embodiments, hydraulic hip actuators 145 and 146 are rotary hydraulic vane type hydraulic actuators. In some embodiments, as shown in FIG. 6, hydraulic circuit 194, among other components, comprises a hydraulic pump 240 coupled to an electric motor 241.

[0064] By controlling electric motor 241, the torque profile of FIG. 3 can be implemented on hip actuators 145 and 146. Since the torque is a function of the hydraulic pressure and the hip actuator geometry, the hip actuator torque can be controlled by creating a closed loop control on the electric motor 241 by measuring the hydraulic pressure as the feedback variable. In some embodiments, the hip actuator torque can be controlled to follow the trajectory of FIG. 3 by creating a closed loop control on the electric motor 241 by measuring the hip actuator torque or force as the feedback variable.

[0065] In some embodiments, as shown in FIG. 7, hydraulic circuit 194, among other components, further comprises an actuated flow restricting valve 200 capable of redirecting hydraulic fluid from hydraulic right hip actuator 145 around hydraulic pump 240. In operation, when hydraulic pump 240 is in use, actuated flow restricting valve 200 is closed. In operation, when it is necessary to reduce the power consumption, electric motor 241 will not be powered. In that case, actuated flow restricting valve 200 may be opened so that unpowered electric motor 241 and pump 240 will not impede the motion of right hip actuator 145.

[0066] In some embodiments, as shown in FIG. 8, hydraulic circuit 194, among other components, further comprises a three-way valve 242. In operation, while power unit 201 provides hydraulic power to right hip actuator 145, three-way valve 242 connects hydraulic right hip actuator 145 to hydraulic pump 240. In operation, when it is necessary to reduce the power consumption, electric motor 241 will not be powered. In that case, three-way valve 242 may redirect

hydraulic fluid from hydraulic right hip actuator **145** around hydraulic pump **240** so that unpowered electric motor **241** and pump **240** will not impede the motion of right hip actuator **145**.

[0067] Hydraulic hip actuators **145** and **146** can comprise any hydraulic actuators or combination of actuators capable of converting pressurized hydraulic fluid into force or torque. Examples of hydraulic actuators include, without limitation, linear hydraulic piston-cylinders, rotary hydraulic actuators, rack-and-pinion-type rotary actuators, and rotary hydraulic vane type actuators where pressurized hydraulic fluid, by pushing against moving surfaces, generate force or torque. Actuated flow restricting valve **200** comprises any valve or combination of valves capable of performing the indicated functions. Examples of actuated flow restricting valve **200** include, without limitation, flow control valve, pressure control valve, actuated needle valves, solenoid valves and on-off valve.

[0068] Hydraulic pump **240** comprises any pump or combination of pumps capable of performing the indicated functions. Examples of hydraulic pump **240** include, without limitation, a gear pump, vane pump, axial piston pump, and radial piston pump.

[0069] Electric motor **241** comprises any device or combination of devices capable of driving hydraulic pump **240**. Examples of motor **241** include, without limitation, electric motors, including, without limitation, AC (alternating current) motors, brush-type DC (direct current) motors, brushless DC motors, electronically commutated motors (ECMs), stepping motors, and combinations thereof. Although we state that electric motor **241** turns hydraulic pump **240**, one skilled in the art can realize that both motor **241** and hydraulic pump **240** may have other types of non-rotational couplings, such as reciprocating linear motion.

[0070] In some embodiments of the invention, lower extremity exoskeleton **100** comprises at least one signal processor **159** capable of controlling hip actuators **145** and **146**. Signal processor **159** comprises an element or combination of elements selected from the group consisting of analog devices; analog computation modules; digital devices including, without limitation, small-, medium-, and large-scale integrated circuits, application specific integrated circuits, programmable gate arrays, programmable logic arrays; electromechanical relays, solid state switches, MOSFET switches and digital computation modules including, without limitation, microcomputers, microprocessors, microcontrollers, and programmable logic controllers. In operation, to decrease the wearer's oxygen consumption, signal processor **159** computes a torque profile that follows the torque profile shown in FIG. 3. This torque is then produced by hip actuators **145** and **146** during their respective stance phases.

[0071] In some embodiments where hip actuators **145** and **146** are hydraulic actuators, signal processor **159**, by controlling electric motor **241**, computes a torque profile, as shown in FIG. 3, for hip actuators **145** and **146**. Since the torque is a function of the hydraulic pressure and the hip actuator geometry, the hip actuator torque, in some embodiments, as shown in FIG. 8, can be controlled by creating a closed loop control on the electric motor **241** by measuring the hydraulic pressure as the feedback variable. Pressure sensor **236** measures the pressure of the hydraulic fluid and signal processor **159** ensures the pressure is regulated to the desired value. In some embodiments, the hip actuator torque can be controlled to follow the architecture of FIG. 3 by creating a closed loop

control on the electric motor **241** by measuring the hip actuator torque or force as the feedback variable.

[0072] Signal processor **159**, in some embodiments, is mounted to exoskeleton trunk **109**. In other embodiments, signal processor **159** is located inside power unit **201**. Signal processor **159** may be a simple mechanical device constituted by, a hydraulic or pneumatic circuit or it may include electronic elements as well.

[0073] In some embodiments, as shown in FIG. 9, lower extremity exoskeleton **100** comprises at least one stance sensor per leg support, which produces a stance signal indicating whether that leg support is in, the stance phase. For instance, leg support **101** includes stance sensor **160**, which produces a stance signal **219**. Stance signal **219** indicates whether leg support **101** is in the stance phase. Similarly, in the embodiment of FIG. 6, leg support **102** includes stance sensor **161**, which produces a stance signal **220**. Stance signal **220** indicates whether leg support **102** is in the stance phase. In some embodiments, stance sensors **160** and **161** are coupled to shank links leg support **101** and **102**, respectively. In operation, signal processor **159** computes a torque profile according to the shape of FIG. 3 depending on whether stance signals **219** and **220** indicate if leg supports **101** and **102** are either in the stance phase or in the swing phase. In some embodiments, stance sensors **160** and **161** are located inside the human shoe (or boot) soles. In some embodiments, stance sensors **160** and **161** are located inside the human shoes or boots. In some embodiments, stance sensors **160** and **161** are connectable to the bottom of human shoes or boots.

[0074] Further, examining the geometry of the exoskeleton shown in FIG. 1, exoskeleton trunk **109**, in addition to other components, comprises two hip links **114** and **115** rotatably connectable to thigh links **103** and **104** at hip flexion-extension joints **125** and **126**, allowing for the flexion and extension of leg supports **101** and **102** about hip flexion-extension axes **151** and **152**, respectively. In some embodiments, hip links **114** and **115** are rotatably connected to each other at hip abduction-adduction joint **113**, allowing for abduction and/or adduction of leg supports **101** and **102**. Abduction and adduction of leg supports **101** and **102** are shown by arrows **217** and **218**, respectively.

[0075] FIG. 10 shows another embodiment of the invention where exoskeleton trunk **109** further comprises a hip resilient element **116** configured to apply a torque between hip links **114** and **115**. Examples of hip resilient element include, without limitation, extension spring, compression spring, leaf spring, gas spring, air spring, rubber, elastomer, surgical tube, bungee cord and combinations thereof. The stiffness of hip resilient element **116** may be chosen such that its force generally holds up the weight of the leg supports **101** or **102** during a swing phase.

[0076] In some embodiments, exoskeleton trunk **109** is configured to hold a rear load **118** behind person **187**. FIG. 11 is a perspective drawing wherein exoskeleton trunk **109**, among other components, further comprises a connecting bracket **117** configured to transfer the weight of a rear load **118** to exoskeleton trunk **109**.

[0077] In some embodiments, as shown in FIG. 12, connecting bracket **117** further comprises extension frames **119** and **120**, configured to hold front load **154** in front of person **187**. Examples of rear load **118** and front load **154** include, without limitation, backpack, baby carrier, food containers, sacks, boxes, water jugs, tool boxes, barrels, ammunition, weaponry, bedding, first aid supplies, golf bags, mail bags,

camera, steadycam, leaf blower, compressor, electromechanical machineries and combinations thereof. In some embodiments, rear load **118** and/or front load **154** can be constituted by another person being carried by person **187**. In some embodiments, exoskeleton trunk **109** supports a portion of the weight of person **187** through human upper body interface device **150**.

[0078] Some embodiments, as shown in FIG. **13**, may also include a hip abduction stop **211**, which limits or prevents hip links **114** and **115** from abducting with respect to each other. In the particular embodiment shown in FIG. **13**, hip abduction stop **211** is created using a wire rope. Wire rope hip abduction stop **211** prevents abduction of leg supports **101** and **102** past some angle from occurring, but allows adduction of leg supports **101** and **102**.

[0079] In accordance with another embodiment of the invention, FIG. **14** is a perspective drawing where exoskeleton trunk **109** includes two hip links **114** and **115** rotatably connectable to thigh links **103** and **104**, allowing for flexion and extension of leg supports **101** and **102** relative to exoskeleton trunk **109**, wherein hip links **114** and **115** are compliantly connected to each other, allowing for abduction and/or adduction of leg supports **101** and **102**. In the example shown in FIG. **14**, this is accomplished by a leaf spring acting as hip resilient element **153**.

[0080] In accordance with another embodiment of the invention, FIG. **15** is a perspective drawing wherein exoskeleton trunk **109**, among other components, further comprises a connecting bracket **117** configured to transfer the weight of a rear load **118** to exoskeleton trunk **109**. Exoskeleton trunk **109** further comprises two hip links **114** and **115** rotatably connectable to thigh links **103** and **104**, allowing for flexion and extension of leg supports **101** and **102** relative to exoskeleton trunk **109**. Hip links **114** and **115** are rotatably connected to connecting bracket **117** via two hip abduction-adduction joints **176** and **177** and rotate about two hip abduction-adduction axes **178** and **179**. In some embodiments, hip abduction-adduction axes **178** and **179** are generally parallel to each other. In some embodiments, hip abduction-adduction joints **176** and **177** coincide with each other. Furthermore, in some embodiments, as shown in FIGS. **9-12**, hip abduction-adduction joints **176** and **177** coincide with each other forming hip abduction-adduction joint **113**, while hip abduction-adduction axes **178** and **179** become one hip abduction-adduction axis **112**.

[0081] In some embodiments, as shown in FIG. **16**, exoskeleton trunk **109** further comprises abduction-adduction hip resilient elements **121** and **122** configured to apply torques between hip links **114** and **115** and connecting bracket **117**. Examples of hip abduction-adduction resilient elements include, without limitation, extension spring, compression spring, gas spring, air spring, rubber, surgical tube, leaf spring, bungee cord and combinations thereof. The stiffness of abduction-adduction hip resilient elements **121** and **122** may be chosen such that its force generally holds up the weight of the leg supports **101** or **102** during the swing phase and aid the person in keeping the load oriented vertically while walking.

[0082] In some embodiments, as shown in FIG. **17**, hip links **114** and **115** are compliantly connected to connecting bracket **117**. In the embodiment shown in FIG. **17**, this is accomplished by a hip resilient element **153**, which in this case is a leaf spring.

[0083] In some embodiments, as shown in FIG. **17**, exoskeleton trunk **109** comprises a backpack frame **180** that allows a backpack to be coupled to lower extremity exoskeleton **100**. In some embodiments, backpack frame **180** is connected to connecting bracket **117**. The upper body interface devices **150** (such as a belt and shoulder straps) have been omitted in this figure for clarity; however, upper body interface devices **150**, in some embodiments, can be coupled to backpack frame **180** or connecting bracket **117**.

[0084] In accordance with another embodiment, FIG. **18** is a perspective drawing wherein leg supports **101** and **102** further include thigh abduction-adduction joints **123** and **124**, which are configured to allow abduction and/or adduction of leg supports **101** and **102** about thigh abduction-adduction axes **202** and **203**, respectively. In some embodiments, thigh abduction-adduction joints **123** and **124** are located below hip flexion-extension joints **125** and **126**. These joints are shown in greater detail in FIG. **19**, which is a partial view of the same embodiment of FIG. **18**.

[0085] In some embodiments, as shown in FIG. **19**, right leg support **101** includes a thigh adduction stop **185**, which limits or prevents right thigh link **103** from adducting at thigh abduction-adduction joints **123** and **124**. Abduction and adduction of right leg support **101** are shown by arrows **227** and **228**, respectively. In the particular embodiment shown in FIG. **19**, right thigh abduction-adduction joint **123** includes a thigh adduction stop **185**, which bears on a thigh stop surface **186**. Thigh adduction stop **185** limits the adduction of thigh abduction-adduction joint **123**. The unrestricted adduction of right thigh abduction-adduction joint **123** during stance phase would cause right hip link **114** to move downwardly along arrow **204** during stance, thereby dropping (lowering) the load. Such abduction-only joints for thigh abduction-adduction joints **123** and **124** are useful in allowing the person to squat naturally. In some embodiments, like the ones shown in FIGS. **18** and **19**, such abduction joints are generally located below hip flexion-extension joints **125** and **126**.

[0086] In some embodiments, as shown in FIGS. **18** and **19**, leg supports **101** and **102** further include leg rotation joints **127** and **128**, configured to allow rotation of leg supports **101** and **102**. Leg rotation joints **127** and **128** are generally located above knee joints **107** and **108**. Lines **164** and **165** represent the leg rotation axes of leg rotation joints **127** and **128**. In FIGS. **19** and **20**, this is accomplished by providing for a sliding contact between the right hip rotation shaft **166** and the right hip rotation journal **168**. The parts included in the joint, which prevent it from pulling apart, have been omitted for simplicity, but one skilled in the art will note that there are many ways of retaining such shafts in such journals.

[0087] In some embodiments, as shown in FIG. **20**, leg rotation joints **127** and **128** further comprise a rotation resilient element **129**. This rotation resilient element **129** acts as a torsion spring and provides a restoring torque that generally restores the leg support back to the neutral position shown in FIG. **18** from an extended position. Rotation resilient element **129** can be constructed in many ways, with the particular cross section shown in FIG. **20** being advantageous when using an elastomeric material to construct the element. Rotation resilient element **129** is shown, partially deflected for illustration purposes.

[0088] Also, in some embodiments, as shown in FIG. **19** and FIG. **20**, leg supports **101** and **102** further comprise compression-elongation mechanisms **131** and **132** configured to change the distance between exoskeleton trunk **109**

and the respective knee flexion-extension joints **107** and **108**. In, some embodiments, compression-elongation mechanisms **131** and **132** allow for changes in the distance between the hip flexion-extension joints **125** and **126** and the respective flexion-extension knee joints **107** and **108**. The compression-elongation mechanisms contracts by right hip rotation shaft **166** sliding further into the right hip rotation journal **168** (shown for right leg support **101** only). The leg rotation resilient element **129** is allowed to slide into a clearance cavity **170**. In some embodiments, compression-elongation mechanisms **131** and **132** further comprise a right leg compression-elongation resilient element **133**. This leg compression-elongation resilient element acts as a spring and provides a restoring force which generally restores the leg support back to a neutral configuration from an extended configuration. In the embodiment of FIG. 20, this is illustrated by a helical compression spring.

[0089] In some embodiments, as shown in FIG. 18, exoskeleton hip mechanism cover **171** may cover some components of the exoskeleton including parts of hip links **114** and **115**, hip resilient element **153** or abduction-adduction hip resilient elements **121** and **122**.

[0090] In some embodiments, as shown in FIG. 18, leg supports **101** and **102** further comprise exoskeleton feet **139** and **140** coupled to shank links **105** and **106**, respectively, allowing the transfer of forces from shank links **105** and **106** to the ground. In operation, exoskeleton feet **139** and **140** are configurable to be coupled to the feet of person **187**. In some embodiments, as shown in FIG. 18, coupling to the person's feet is accomplished by using clam-shell type bindings **205** and **206**, such as those sometimes found on modern snow shoes. However there are a great number of methods to make such a connection, as can be seen on different types of snow skis, snowboards, snowshoes and other such devices. In some embodiments, as shown in FIG. 21, exoskeleton feet **139** and **140** comprise exoskeleton shoes **188** and **189**, wearable by person **187**, thereby allowing exoskeleton feet **139** and **140** to couple to the feet of person **187**. In some embodiments, as shown in FIG. 22, exoskeleton feet **139** and **140** comprise exoskeleton insoles **157** and **158**, insertable inside the person's shoes, allowing exoskeleton feet **139** and **140** to couple to the feet of person **187**. Insoles **157** and **158** are flexible and therefore can bend to match the curvature of the human foot during maneuvers such as squatting. Also, the insole side supports **212** are either compliant or configured to include degrees of freedom to mimic the movement of the human ankle.

[0091] In some embodiments, as shown in FIG. 18, exoskeleton feet **139** and **140** are compliantly coupled to shank links **105** and **106**. This is accomplished using ankle resilient elements **181** and **182**. FIG. 23 shows a close-up view of right exoskeleton foot **139**. In this example, right ankle resilient element **181** is constructed of a metal ball-and-socket joint **231** surrounded by a doughnut shaped elastomer element **230**, which creates compliance in all directions of rotation.

[0092] In some embodiments, exoskeleton feet **139** and **140** rotate about two plantar-dorsi flexion axes relative to shank links **105** and **106**. FIG. 24 shows an embodiment of this type of exoskeleton where right ankle plantar-dorsi flexion axis **172** is generally parallel to the plantar-dorsi flexion axis in, the human ankle. In some embodiments, each leg support further comprises at least one ankle plantar-dorsi flexion

resilient element **141** resisting the rotation of respective exoskeleton foot about right ankle plantar-dorsi flexion axis **172**.

[0093] In some embodiments, exoskeleton feet **139** and **140** rotate about two ankle abduction-adduction axes relative to shank links **105** and **106**. FIG. 25 shows an embodiment of this type of exoskeleton where right ankle abduction-adduction axis **174** is generally parallel to the abduction-adduction axis in the human ankle. In some embodiments, each leg support further comprises at least one ankle abduction-adduction resilient element **142** resisting the rotation of right exoskeleton foot **139** about right ankle abduction-adduction axis **174**.

[0094] In some embodiments, exoskeleton feet **139** and **140** rotate about two ankle rotation axes **147** and **148** relative to shank links **105** and **106**. In some embodiments, as shown in FIG. 26, this is accomplished using a shank rotation joint **207**, which functions similar to leg rotation joint **127**. FIG. 26 shows an embodiment of this type of exoskeleton where right ankle rotation axis **147** is generally parallel to the rotation axis in the human ankle. In some embodiments, resilient elements can be included in the ankle to resist the rotation of right exoskeleton foot **139** about right ankle rotation axis **147**.

[0095] Metabolic testing shows that oxygen consumption is reduced when using exoskeleton **100** to carry a load as compared to carrying a load without exoskeleton **100**. Four tests are summarized in FIG. 27. In each test, a 14.3 kg vest was worn in the front (hung from exoskeleton **100** during exoskeleton tests) and 21.1 kg of load were attached to an external frame backpack (attached to exoskeleton **100** during exoskeleton tests), with the center of gravity of the backpack about 20 cm behind the subject's back. Additionally, the subjects wore a 1.4 kg helmet (not carried by exoskeleton **100**). Each test was run for 10 minutes, and the last two minutes of data were averaged. Exoskeleton **100** created a torque profile as described above. Each subject's metabolic rate was decreased by about 14% when using exoskeleton **100** compared to, not using exoskeleton **100**.

[0096] In some embodiments, as shown in FIG. 28, stance sensors **160** and **161** are integrated into exoskeleton feet **139** and **140**. In some embodiments, as shown in FIG. 28, stance sensor **160** is a pressure sensor, measuring the pressure in a media **191**, trapped in a stance sensor cavity **192** inside right exoskeleton foot **139**. FIG. 23 shows an embodiment where a tube is used as a stance sensor cavity **192**. In some cases, the stance signals **219** and **220** may take the form of the media **191** transported in a small tube from stance sensor cavity **192** to signal processor **159**.

[0097] FIG. 29 shows another embodiment wherein stance sensor **160** is a force sensor connectable to right exoskeleton foot **139**. In some embodiments, as shown in FIG. 30, stance sensor **160** is located inside the human shoe like an insole, and its output signal represents the force on the bottom of the human foot. This type would be particularly useful in embodiments of the invention such as those shown in FIG. 21 or 22. In some embodiments, as shown in FIG. 31, stance sensor **160** is connected to the bottom of the human shoe and senses the force on the bottom of the human foot. In some embodiments, as shown in FIG. 32, stance sensor **160** is located inside the human shoe sole and senses the force on the bottom of the human foot. In some embodiments, stance sensors **160** and **161** are coupled to shank links **105** and **106**, respectively.

[0098] Stance sensor 160 comprises any sensor or combination of sensors capable of performing the indicated functions. Examples of stance sensor 160 include, without limitation, force sensors, strain-gage based force sensors, piezoelectric force sensors, force sensing resistors, pressure sensors, switches, tape switches and combinations thereof. In some embodiments, stance sensor 160 is a switch that represents the existence of a force greater than some threshold force on the bottom of the foot of person 187.

[0099] Also, shown in FIG. 33 is an additional thigh abduction-adduction joint 235, which is included in order to allow the leg to be stowed in a vertical position when the exoskeleton is not in use but needs to be carried. Right leg support 101 can abduct along an additional right thigh abduction-adduction axis 237 (shown in FIG. 34). This may be desirable if person 187 no longer has a very heavy load to carry but needs to transport lower extremity exoskeleton 100. In that case, the operator may unstrap the exoskeleton's right leg support 101 and swing the leg outward from his or her body until the right exoskeleton foot 139 is in the air over the operator's head. Then by bending the right knee joint 107 and/or rotating the right leg rotation joint 127, the leg can be positioned such that it stows behind the operator as shown in FIG. 33. This is possible because the right thigh abduction-adduction joint 123 and the additional right thigh abduction-adduction joint 235 each allow for a rotation of approximately ninety degrees about the right thigh abduction-adduction axis 202 and the additional right thigh abduction-adduction axis 237, respectively. The total abduction possible therefore is over 180 degrees. This could be accomplished with one thigh abduction-adduction joint which has 180 degrees of travel, but designing such a joint would cause the designer to move the pivot point of the joint outward from the operator a great deal, which would result in a wider exoskeleton design. This is undesirable but is a viable alternative design.

[0100] In some embodiments, lower extremity exoskeleton 100 (as shown in FIG. 1) comprises two torque generators 110 and 111, which are configured to allow flexion of knee joints 107 and 108 during swing phase and resist flexion of knee joints 107 and 108 during stance phase, thereby allowing the lower extremity exoskeleton 100 to bear a load and transfer the load forces (e.g., load weight) to the ground.

[0101] In some embodiments, torque generators 110 and 111 are hydraulic torque generators. In accordance with some embodiments, torque generators 110 and 111 are hydraulic piston cylinders where the motion of the piston relative to the cylinder creates hydraulic fluid flow into or out of the cylinder. In operation, the hydraulic fluid flow into or out of the cylinder may be controlled by a hydraulic valve. The smaller the hydraulic valve orifice size is, the more force is needed to move the piston relative to the cylinder with a given speed. In other words, the more damped the motion of the piston relative to the cylinder needs to be, the smaller the hydraulic valve orifice size should be. If the hydraulic valve orifice size is large, then a small force is required to move the piston relative to the cylinder. Here, impedance of hydraulic torque generators 110 and 111 is defined as the ratio of the required force over the velocity in frequency domain. With this definition, the smaller the hydraulic valve orifice size is, the larger the impedance of the hydraulic torque generator will be.

[0102] In some embodiments, as shown in FIG. 35, torque generators 110 and 111 are hydraulic rotary dampers where the torque produced may be controlled by a hydraulic valve. The smaller the hydraulic valve orifice size is, the more torque

is needed to rotate the hydraulic rotary damper with a given speed. In other words, the more damped the rotation of the hydraulic rotary damper needs to be, the smaller the hydraulic valve orifice size should be. Here, impedance of hydraulic rotary dampers 110 and 111 is defined as the ratio of the required torque over the angular velocity in frequency domain. With this definition, the smaller the hydraulic valve orifice size is, the larger the impedance of the hydraulic rotary damper will be.

[0103] In some embodiments, torque generators 110 and 111 are friction brakes where one can control the resistive torque on knee joints 107 and 108 by controlling the friction torques. In other embodiments, torque generators 110 and 111 are viscosity based friction brakes where one can control the resistive torque on knee joints 107 and 108 by controlling the viscosity of the fluid. In other embodiments, torque generators 110 and 111 are Magnetorheological Fluid Devices where one can control the resistive torque on knee joints 107 and 108 by controlling the viscosity of the Magnetorheological Fluid. One skilled in the art will realize that any of the above devices can be mounted in the invention to function in a manner corresponding to the hydraulic rotary dampers shown in FIG. 35.

[0104] In some embodiments, signal processor 159 is configured to control torque generators 110 and 111. Signal processor 159 controls the resistance to flexion in knee joints 107 and 108 as a function of stance signals 219 and 220. For example, when right stance sensor 160 detects the stance phase in right leg support 101, signal processor 159 will increase the impedance of right torque generator 110 so that right knee joint 107 resists flexion. Conversely, when right stance sensor 160 detects the swing phase in right leg support 101, signal processor 159 will decrease the impedance of right torque generator 110 so that no resistance to flexion occurs in right knee joint 107. Similarly, when stance sensor 160 detects the stance phase in left leg support 102, signal processor 159 will increase the impedance of left torque generator 111 so that left knee joint 108 resists flexion. Conversely, when left stance sensor 161 detects the swing phase in left leg support 102, signal processor 159 will decrease the impedance of left torque generator 111 so that no resistance to flexion occurs in left knee joint 108. Large impedances of torque generators 110 and 111 lead to a large resistance of knee joints 107 and 108 to flexion needed during stance phase. Conversely, small impedances of torque generators 110 and 111 lead to a small resistance of knee joints 107 and 108 to flexion needed during swing phase. In some embodiments, signal processor 159 is mounted to torque generators 110 and 111.

[0105] In practice, the resistance to flexion in knee joints 107 and 108 during the stance phase need not be constant. In some embodiments, the resistance to flexion at the beginning of the stance phase (approximately the first 20% of the stance cycle) may be extremely high (i.e., knee joints 107 and 108 will be locked in the beginning of stance). During the middle of the stance phase (approximately the 20% to 80% of the stance cycle), the resistance to flexion may be lower, but high enough that knee joints 107 and 108 will only undergo a few degrees of Flexion. During the end of the stance cycle (approximately the last 20% of the stance cycle), the resistance to flexion may be low, but still nonzero, so that knee joints 107 and 108 may flex in preparation for the swing cycle.

[0106] In some embodiments, leg supports 101 and 102 are configured to allow flexion of the respective knee joints 107

and 108 during the swing phase, and to resist flexion of the respective knee joints 107 and 108 during the stance phase, by locking the knees. One such locking, knee is shown in FIG. 36. Actually, FIG. 36 shows right leg support 101 in two configurations. More specifically, right shank link 105 includes a shank stop 209, which bears on, thigh stop 210 when the knee is hyperextended. The angle of right knee joint 107 at hyper-extension is illustrated as A in FIG. 36. Since this angle is less than 180 degrees, knee joint 107 or 108 will go “over-center” when approaching hyper-extension, meaning that the knee will tend to lock against the stops if leg supports 101 or 102 is subject to a compressive load, as would be the case for right leg support 101 in the situation illustrated in FIG. 36. With this recognition, one skilled in the art will note that various over-center mechanisms could, be employed to force the load vector onto the leg support to pass in front of the knee joint.

[0107] In some embodiments, lower extremity exoskeleton 100 further comprises knee resilient elements 232, which are configured to encourage flexion of knee joints 107 and 108. This decreases the person’s effort needed to flex knee joints 107 and 108 during the swing phase. In some embodiments, as shown in FIG. 37, knee resilient elements 232 are in parallel with torque generators 110 and 111. In some embodiments, knee resilient elements 232, as shown in FIG. 38, are in series with torque generators 110 and 111. In some embodiments, lower extremity exoskeleton 100 comprises knee resilient elements 232, which are configured to encourage extension of knee joints 107 and 108. In general, in accordance with the invention, there are many methods and locations for, installation of knee resilient element 232 to encourage flexion and/or extension of knee joints 107 and 108. It is further understood that knee resilient elements 232 can also be used with, the embodiment of the exoskeleton shown in FIG. 36.

[0108] According to experiments conducted, the exoskeleton of the invention significantly decreases the wearer’s oxygen consumption. During evaluation, the oxygen consumption of a user walking without a payload at a speed of 2 MPH was decreased by 5%–12% when using the exoskeleton of the present invention. When the user carried a load, the effect was more pronounced. For instance, the oxygen consumption of the user carrying an 81 pound load at a speed of 2 MPH was decreased by about 15% when using this exoskeleton to carry the same load. Therefore, the load-carrying exoskeleton of the invention provides for a significant decrease in oxygen consumption of the user. In any case, although various exemplary embodiments have been described, it will be appreciated by persons skilled in the art that numerous variations and/or modifications may be made to the described device as specifically shown here without departing from the spirit or scope of that broader disclosure. Therefore, the various examples are to be considered in all respects as illustrative and not restrictive. In general, the invention is only intended to be limited by the scope of the following claims.

We claim:

1. A lower extremity exoskeleton, configurable to be coupled to a person; said lower extremity exoskeleton, among other things, comprising:

an exoskeleton trunk adapted to be coupled to an upper body of said user; first and second leg supports each including a respective thigh link rotatably connected to the exoskeleton trunk,

wherein the first and second leg supports are adapted to be coupled to lower limbs of said user and to rest on the ground in a stance phase and to move relative to the ground in a swing phase;

first and second hip actuators hip actuators configured to create torques between said exoskeleton trunk and said first and second leg supports respectively; and

at least one power unit, capable of providing power to said hip actuators, among other components,

wherein during each cycle of steady walking, said power unit is configured to activate said hip actuators in the following manner:

a) when said first leg support strikes the ground and enters the stance phase, said hip actuator of said first leg support rapidly creates a first unidirectional torque acting to move said first exoskeleton leg backwardly relative to said exoskeleton trunk and therefore pushing said exoskeleton trunk forwardly until said second leg support strikes the ground, and

b) when said second leg support strikes the ground and enters the stance phase, said hip actuator of said, second leg support rapidly creates said first unidirectional torque and said hip actuator of said first leg support rapidly creates a second unidirectional torque acting in a direction to move said first leg support forwardly relative to said exoskeleton trunk until said first leg support leaves the ground.

2. The lower extremity exoskeleton of claim 1 wherein the magnitude of said second unidirectional torque is generally smaller than the magnitude of said first unidirectional torque.

3. The lower extremity exoskeleton of claim 1 wherein said first unidirectional torque is generally constant.

4. The lower extremity exoskeleton of claim 1 wherein said second unidirectional torque is generally constant.

5. The lower extremity exoskeleton of claim 1 wherein when said first leg support leaves said ground and enters its swing phase, said hip actuator of said first leg support creates a swing torque acting in a direction to move said first leg support forwardly relative to said exoskeleton trunk.

6. The lower extremity exoskeleton of claim 5 wherein said swing torque is equal to said second unidirectional torque.

7. The lower extremity exoskeleton of claim 1 wherein said first unidirectional torque is decreasing in Value when first leg support is in stance phase and said second leg support is in swing phase.

8. The lower extremity exoskeleton of claim 1 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk acts in the direction of hip extension at all times.

9. The lower extremity exoskeleton of claim 8 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk is generally constant.

10. The lower extremity exoskeleton of claim 8 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk drops to no less than 50% of its maximum value at any time.

11. The lower extremity exoskeleton of claim 5 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk acts in the direction, of hip extension at all times.

12. The lower extremity exoskeleton of claim 11 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk is generally constant.

13. The lower extremity exoskeleton of claim 11 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk drops to no less than 50% of its maximum value at any time.

14. The lower extremity exoskeleton of claim 1 wherein said second unidirectional torque is zero.

15. The lower extremity exoskeleton of claim 5 wherein said swing torque is unidirectional during the swing phase.

16. The lower extremity exoskeleton of claim 5 wherein said swing torque is zero.

17. The lower extremity exoskeleton of claim 5 wherein the magnitude of said swing torque generally decreases over the period of swing.

18. The lower extremity exoskeleton of claim 5 wherein said swing torque is equal to said second unidirectional torque.

19. The lower extremity exoskeleton of claim 5 wherein said swing torque starts at a value equal to said second unidirectional torque and then generally decreases over the period of swing.

20. The lower extremity exoskeleton of claim 5 wherein said swing torque is near zero in late swing.

21. The lower extremity exoskeleton of claim 5 wherein said swing torque magnitude decreases over the period of swing until said swing torque switches direction in late swing.

22. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the angular velocity of said first leg support with respect to said exoskeleton trunk, which acts in a direction that increases said angular velocity.

23. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the angular velocity of said first leg support with respect to ground, which acts in a direction that increases said angular velocity.

24. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the angular acceleration of said first leg support with respect to said exoskeleton trunk, which acts in a direction that increases said angular acceleration.

25. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the angular acceleration of said first leg support with respect to ground, which acts in a direction that increases said angular acceleration.

26. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the sine of the hip angle of said first leg support with respect to said exoskeleton trunk, which acts in a direction to oppose gravity of said first leg support.

27. The lower extremity exoskeleton of claim 5 wherein said swing torque includes a torque proportional to the sine of the hip angle of said first leg support with respect to ground, which acts in a direction to oppose gravity of said first leg support.

28. The lower extremity exoskeleton of claim 5 wherein said first unidirectional torque is a summation including a term which, is proportional to the negative value of said swing torque of said leg supports in swing phase.

29. The lower extremity exoskeleton of claim 1 where each said hip actuator comprises a hydraulic hip actuator.

30. The lower extremity exoskeleton of claim 28 where said power unit, capable of providing hydraulic power, includes at least one hydraulic circuit connectable to at least

one of said hydraulic hip actuators, and modulates the hydraulic fluid flow to and from said hydraulic hip actuator.

31. The lower extremity exoskeleton of claim 28 where said hydraulic hip actuator is a hydraulic piston-cylinder.

32. The lower extremity exoskeleton of claim 28 where said hydraulic hip actuator is a rotary hydraulic vane type actuator.

33. The lower extremity exoskeleton of claim 29 wherein said hydraulic circuit, among other components, comprises a hydraulic pump coupled to an electric motor, wherein said hydraulic pump injects hydraulic fluid into said hydraulic hip actuator of said leg support.

34. The lower extremity exoskeleton of claim 33 wherein said hydraulic circuit, among other components, comprises a hydraulic reservoir coupled to said pump and contains said hydraulic fluid.

35. The lower extremity exoskeleton of claim 33 wherein said hydraulic circuit, among other components, further comprises a flow restricting valve capable of redirecting hydraulic fluid around said pump when said pump is not in use.

36. The lower extremity exoskeleton of claim 33 wherein said hydraulic circuit among other components, further comprises a three-way valve, wherein said three-way valve connects said hydraulic hip actuator to said hydraulic pump when said pump is in use; otherwise, said three-way valve redirects hydraulic fluid around said pump.

37. The lower extremity exoskeleton of claim 1 where said exoskeleton further comprises at least one signal processor wherein said signal processor, among other tasks, controls said hip actuators.

38. The lower extremity exoskeleton of claim 37 where said signal processor comprises an element or combination of elements selected from a group consisting of analog devices; analog computation modules; digital devices including, without limitation, small-, medium-, and large-scale integrated circuits, application specific integrated circuits, programmable gate arrays, and programmable logic arrays; and digital computation modules including, without limitation, microcomputers, microprocessors, microcontrollers, and programmable logic controllers.

39. The lower extremity exoskeleton of claim 37 wherein said signal processor comprises an element or combination of elements selected from a group consisting of electromechanical relays, solid state switches or MOSFET switches.

40. The lower extremity exoskeleton of claim 37 wherein said signal processor computes said torque profile.

41. The lower extremity exoskeleton of claim 37 wherein said signal processor controls said hip actuator of said leg support in the stance phase to ensure that during each cycle of steady walking:

- a) when a first leg support strikes the ground and enters the stance phase, said hip actuator of said first leg support rapidly creates a first unidirectional torque acting to move said first exoskeleton leg backwardly relative to said exoskeleton trunk and therefore pushing said exoskeleton trunk forwardly until said second leg support strikes the ground, and
- b) when said second leg support strikes the ground and enters the stance phase, said hip actuator of said second leg support rapidly creates said first unidirectional torque and said hip actuator of said first leg support rapidly creates a second unidirectional torque acting in a

direction to move said first leg support forwardly relative to said exoskeleton trunk until said first leg support leaves the ground.

42. The lower extremity exoskeleton of claim 37 further comprising at least one stance sensor per said leg support, which produces a stance signal indicating whether said leg support is in the stance phase, wherein said signal processor generates said torque profile when said stance signal indicates said leg support is in stance phase.

43. The lower extremity exoskeleton of claim 1 wherein each said leg support further comprises an exoskeleton foot configured to be coupled to respective said person's foot and coupled to respective said shank link to allow the transfer of forces from said shank link to the ground.

44. The lower extremity exoskeleton of claim 1 further comprising at least one stance sensor per said leg support, which produces a stance signal indicating whether said leg support is in the stance phase.

45. The lower extremity exoskeleton of claim 44 wherein said stance sensor is coupled to shank link of said leg support.

46. The lower extremity exoskeleton of claim 44 wherein said stance sensor is located inside a human shoe.

47. The lower extremity exoskeleton of claim 44 wherein said stance sensor is located inside a human shoe sole.

48. The lower extremity exoskeleton of claim 44 wherein said stance sensor is connectable to the bottom of a human shoe.

49. The lower extremity exoskeleton of claim 43 wherein each said exoskeleton foot includes at least one stance sensor configured to produce a stance signal indicating whether said leg support is in the stance phase.

50. The lower extremity exoskeleton of claim 1 wherein each said leg support further comprises a torque generator, each configured to allow flexion of said respective knee joint during swing phase and to resist flexion of said respective knee joint during stance phase to allow the transfer of a force to ground.

51. The lower extremity exoskeleton of claim 50 wherein said torque generators are hydraulic piston cylinders, wherein the hydraulic piston cylinder's resistive force can be controlled by controlling the fluid flow in a hydraulic valve.

52. The lower extremity exoskeleton of claim 1 wherein each said leg support further comprises a torque generator wherein each said torque generator comprises a hydraulic piston-cylinder and said power unit, among other components, includes at least one knee hydraulic circuit connectable to said hydraulic piston-cylinders; said knee hydraulic circuit are configured to modulate the fluid flow to said hydraulic piston-cylinders.

53. The lower extremity exoskeleton of claim 52 wherein said knee hydraulic circuit, when a leg support is in a stance phase, is configured to increase the resistance to flexion of said knee joint of the leg support that is in the stance phase.

54. A method of reducing the oxygen consumption of a person during a walking cycle utilizing an exoskeleton device, adapted to be coupled to said person, including at least one power unit, first and second leg supports rotatably connected to an exoskeleton trunk and configured to rest on the ground during their stance phases, and first and second hip actuators configured to create torques between said exoskeleton trunk and said first and second leg supports respectively, said method comprising:

creating a first unidirectional torque utilizing said first hip actuator, when said first leg support strikes the ground

and enters the stance phase, to move said first leg support in the stance phase backward relative to said exoskeleton trunk thereby pushing the exoskeleton trunk in a forward direction until said second leg support in the swing phase strikes the support surface;

creating a second unidirectional torque utilizing said first hip actuator, when said second leg support strikes the ground and enters the stance phase, to move said first leg support in the stance phase forward until said first leg support leaves the ground and

moving said first leg support into the swing phase.

55. The method of claim 54 wherein the magnitude of said second unidirectional torque is generally smaller than the magnitude of said first unidirectional torque.

56. The method of claim 54 wherein said first unidirectional torque is generally constant.

57. The method of claim 54 wherein said second unidirectional torque is generally constant.

58. The method of claim 54 wherein moving said first leg support into the swing phase comprises creating a swing torque, utilizing the first hip actuator, acting in a direction to move said first leg support forwardly relative to said exoskeleton trunk.

59. The method of claim 58 wherein said swing torque is equal to said second unidirectional torque.

60. The method of claim 54 wherein said first unidirectional torque is decreasing in value when first leg support is in stance phase and said second leg support is in swing phase.

61. The method of claim 54 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk acts in the direction of hip extension at all times.

62. The method of claim 61 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk is generally constant.

63. The method of claim 61 wherein the sum of the torques from said hip actuators onto said exoskeleton trunk drops to no less than 50% of its maximum value at any time.

64. The method of claim 54 wherein said second unidirectional torque is zero.

65. The method of claim 58 wherein said swing torque is unidirectional during the swing phase.

66. The method of claim 58 wherein said swing torque is zero.

67. The method of claim 58 wherein the magnitude of said swing torque generally decreases over the period of swing.

68. The method of claim 58 wherein said swing torque is equal to said second unidirectional torque.

69. The method of claim 58 wherein said swing torque starts at a value equal to said second unidirectional torque and then generally decreases over the period of swing.

70. The method of claim 58 wherein said swing torque is near zero in late swing.

71. The method of claim 58 wherein said swing torque magnitude decreases over the period of swing until said swing torque switches direction in late swing.

72. The method of claim 58 wherein said swing torque includes a torque proportional to the angular velocity of said first leg support with respect to said exoskeleton trunk, which acts in a direction that increases said angular velocity.

73. The method of claim 58 wherein said swing torque includes a torque proportional to the angular velocity of said first leg support with respect to ground, which acts in a direction that increases said angular velocity.

74. The method of claim 58 wherein said swing torque includes a torque proportional to the angular acceleration of said first leg support with respect to said exoskeleton trunk, which acts in a direction that increases said angular acceleration.

75. The method of claim 58 wherein said swing torque includes a torque proportional to the angular acceleration of said first leg support with respect to ground, which acts in a direction that increases said angular acceleration.

76. The method of claim 58 wherein said swing torque includes a torque proportional to the sine of the hip angle of said first leg support with respect to said exoskeleton trunk, which acts in a direction to oppose gravity of said first leg support.

77. The method of claim 58 wherein said swing torque includes, a torque proportional to the sine of the hip angle of said first leg support with respect to ground, which acts in a direction to oppose gravity of said first leg, support.

78. The method of claim 58 wherein said first unidirectional torque is a summation including a term which is proportional to the negative value of said swing torque of said leg supports in swing phase.

79. A method of reducing the oxygen consumption and heart rate of a person during a walking cycle utilizing an exoskeleton device, adapted to be coupled to said person, including at least one power unit, first and, second leg supports rotatably connected to an exoskeleton trunk and configured to rest on the ground during their stance phases, and first and second hip actuators configured to create torques between said exoskeleton trunk and said first and second leg supports respectively, said method comprising:

creating a first unidirectional torque utilizing said first hip actuator, when said first leg support strikes the ground and enters the stance phase, to move said first leg support in the stance phase backward relative to said exoskeleton trunk thereby pushing said person's upper body in a forward direction until said second leg support in the swing phase strikes the support surface;

creating a second unidirectional torque utilizing said first hip actuator, when said second leg support strikes the ground and enters the stance phase, to move said first leg support in the stance phase forward until said first leg support leaves the ground and moving said first leg support into the swing phase.

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